



on 2008 Harsh Auxichem was incorporated. The main plan was to manufacture & sell PVC stabilizers & other industrial chemicals related to polymer industry. In the course of time from inception throughout its journey till today exercising continuous Research & development

economical prices, prompt services company has required trusted position & customer goodwill in the PVC additives industry.

The company caters need of PVC (pipe, film cable profiles, Foam board Leather cloth & Footwear, Paints foundries, Master batches etc.)

We have manufacturing facility based on latest technology manufacturing several basic stabilizing components, one packs & mix metal components metallic stearates with annual capacity of 2500 mt of onepacks & stearates.

With a solid management team having vast experience in manufacturing additives combining our experience with technology. We can develop tailor made solutions to meet specific requirements of customers.

Company has well developed R&D and quality control laboratory & contracted laboratory nearby for product applications

Company wish to further exploit our core competencies & complete in global market. In view of latest trend of moving away from Lead based additives system we have already launched non-toxic calcium/zinc based onepacks incorporating latest organic based stabilizers.

We have developed several onepack systems optimum in stability action & their theological effectiveness. We offer following range of commercially successful lubricated onepack systems according to economy & applications.



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NON-TOXIC CALCIUM ZINC STABILIZER

PRODUCT DESCRIPTION

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As a part of PVC industry, we have developed non-toxic stabilizers. We offer one pack of PVC heat stabilizers for a wide range of applications, like Pipes, Profiles, Fittings, Foam Board, Leather Cloth, Shoes, Wires and Cables that are free from heavy metals.Calciumbased stabilizers are new generation stabilizers that gained importance in the PVC market. Today, we are one of theleading manufacturers of Calcium-Zinc stabilizers in India. Due to our indigenous innovative capacity and commitment towards sustainable development, we have developed excellent products with a competitive advantage. Calcium Zinc Stabilizers mainly consist of Calcium Stearate, Zinc Stearate, organic and inorganic non-toxic co-stabilizers, anti-oxidant UV-protector and internal and external lubricant.

DDODUCT DANCE

ONE PACK LEAD-BASED STABILIZER

PVC One pack stabilizer is a combination of additives and metallic salts for the processing of PVC. A number of different additives like oxidizers. Iubricants, etc. are put together to from one pack stabilizer.

APPLICATION

Mainly recommended for extrusion of Rigid pipes, Pressure & Non-pressure pipes and Casting & Caping etc. All our products are well balanced complex lead stabilizer with exceptionally excellent additives.

PRODUCTS	PHYSICAL FORM	APPLICATIONS					
ONE PACK LEAD BASED STEBILIZER							
HA-4020	White Flake	Highly Lubricated Economical One Pack for Recycled PVC Highly Filled Compounds					
HA-4003	White Flake	Economy Grade One Pack For High Filled Rigid PVC Formulations					
HA-4055	White Flake	Regular Grade Still Economical for Rigid PVC Extrusion					
HA-4033	White Flake	Regular Grade One Pack for Rigid PVC Formulations					
HA-4030	White Flake	Premium Grade One Pack for Rigid PVC Formulations Building Profiles					
HA-4044	White Flake	Premium Grade One Pack for Column Pipes Conduits, Profiles, Rigid Formulations					

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PRODUCT CODE	PHYSICAL FORM	SUITABLE APPLICATIONS
HA-4104	White Powder	Agricultural, Casing and Pressure SWR Pipes, Plumbing Pipes, Conduits Pipes and Flooring
HA-4106	White Powder	PVC Foam Board and WPC sheets
HA-4103	White Powder	Fittings, Door & Window
HA-4111	White Powder	Edge band, PVC Laminates/ Sliding
HA-4107	White Powder	Economical grade for rigid pipe
HA-4117	White Powder	Opaque Shoe
HA-4108	White Powder	Type A and Type B (House wire) insulation
HA-4118	White Powder	Cable Sheathing (70°C)
HA-4128	White Powder	Cable Sheathing (90°C)
HA-4138	White Powder	Cable Sheathing(105°C)
HA-4109	White Powder	Fire Retardant Low Smoke wire
HA-4110	White Powder	Leather Cloth
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PRODUCT DESCRIPTION

As a part of PVC industry, we have developed Low Lead & high Performance one pack stabilizers. These stabilizers have a proportionate combination of Lead Stearate, Dibasic Lead Stearate Inorganic& Organic Stabilizers and Lubricants that give synergistic effects, make processing easy and fulfil your specification with low lead extrusion as per government rule 2020. Our Oregano lead stabilizers are used for rigid PVC pipes to flexible wires, soft shoes to colourful leather cloth. Today, we are one of the leading manufacturers of Oregano Lead Stabilizers. Our stabilizers Higher output, reducing theprocessing cost, Superior gloss, no variation in wall thickness, resulting in lower rejections and wastages, Longer life of screw & barrel. Consistent physical properties such as impact strength and pressure test. As Per Lead Base Stabilizer.

PRODUCT RANGE

PRODUCT CODE	PHYSICAL FORM	SUITABLE APPLICATIONS
HA-4220 N	White Flake	Agricultural, Casing, Pressure, SWR & Plumbing Pipes. Equivalate to 20% Lead base stabilizer
HA-4203 N	White Flake	Agricultural, Casing, Pressure, SWR & Plumbing Pipes Equivalate to 22% Lead base stabilizer
HA-4255 N	White Flake	Agricultural, Casing, Pressure SWR, Plumbing Pipes

HA-4050	White Flake	Premium Grade One Pack for Rigid Window & Building Profiles Foam Board Roofing Sheets
HA-4008	White Powder	Lead Based Powder Pack for Pipes Fittings
HA-4009	White Powder	Cable Compounds Electrical Casing Etc Premium Grade Lead Base Powder Pack For Cable Compounds Electrical Casing Hose Pipe Profiles Tubings and window Profiles
HA-4004	White Powder	Cable Compounding, Electrical Casing, Hose Pipe, Tubing & Window Profiles
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LEAD BASED SOLID STABILISERS

PRODUCTS	APPEARANCE	LEAD CONT. (AS PBO)	BULK DESTINY	MESH	APPLICATIONS
TBLS	White Fine Powder	82-88%	0.9-1.2	300 Mesh 99% Passess	PVC, Heat Stabilizer For Rigid Pipes, Cables, Profiles, Leather Cloth, Floorings
DBLS	White Fine Powder	51-54%	0.50-0.60	240 Mesh 99% Passess	Excellent Heat Stabilizers For Opaque Rigid Applications

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METALLIC STEARATES

PRODUCTS	APPEARANCE	MOISTURE %	BULK DESTINY	APPLICATION
CS (Calcium Stearate)	White Fine Powder	1.0%	0.15-0.30	Internal & External Lubricant, Flow Agent
ZS (Zinc Stearate)	White Fine Powder	1.0%	0.25 -0.40	Mould Release Agent, Activator and Softenerin Rubber.
LS (Lead Stearate)	White Fine Powder	0.2%	0.35-0.45	PVC Heat Stabilizer & internal Lubricant.
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HA-4255 N	White Flake	& Conduits Pipes Equivalate to 24% Lead base stabilizer
HA-4233 N	White Flake	Agricultural, Casing Pressure SWR, Plumbing, Conduits & Flooring equivalate to 26% Lead base stabilizer
HA-4244 N	White Flake	Agricultural, Casing, Pressure, SWR, Plumbing, Conduits Pipes and Flooring Equivalate to 30% Lead base stabilizer
HA-4250 N	White Flake	Agricultural, Casing, Pressure, SWR, Plumbing, Conduits Pipes and Flooring Equivalate to 33% Lead base Stabilizer
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LUBRICANTS

PRODUCT DESCRIPTION

As a part of PVC industry, we have developed Mix Lubricants for PVC Processing. These Blends have a proportionate combination of Internal & External Lubricants, that give synergistic effects, make processing easy and fulfil your specification for PVC Compounding.Our Blends are used for rigid & Flexible's PVC pipes & Profiles. Today, we are one of the leading manufacturers of Mix Lubricants. Our Lubricants gives higher output, reducing the processing cost, Superior gloss, no variation in wall thickness, resulting in lower rejections and wastages,Longer life of screw & barrel. Consistent physical properties such as Impact strength and pressure test.

PRODUCT RANGE

PRODUCT CODE	PHYSICAL FORM	OISTURE	SUITABLE APPLICATIONS
HA-LUB 40	White Powder	1.0% Max	Agricultural, Casing, Pressure, SWR & Plumbing Pipes. Replacement for All individual internal and external lubricants & Reduce dosage.
HA-LUB 50	White Powder	1.0% Max	Agricultural, Casing, Pressure, SWR & Plumbing Pipes. Replacement for All individual internal and external lubricants & Reduce dosage.
HA-LUB 60	White Powder	1.0% Max	Agricultural, Casing, Pressure, SWR & Plumbing Pipes. Replacement for All individual internal and external lubricants & Reduce dosage.
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