

FIRE DOOR CATALOGUE

DOOR SOLUTION GUIDE



TEST REPORT

FIRE RESISTANCE TEST FOR

DOUBLE LEAF INSULATED METAL FIRE DOOR FD 120 PI

AS PER IS 3614: 2021, IS/ISO 3008 (PART-1): 2019,
BS 476 : P 20 & 22 : 1987

Test Report No.: A2402090001-0002
Samples ID: L2/ A2402090001-0002
Date of Report Issue: 14.02.2024
ULR No.: TC834224000000654F



STUDY CONDUCTED FOR
24 STEEL IMPRESSIONS PVT. LTD.

ADDRESS: PLOT NO-5&6 UPSIDA SITE-5 KASNA GREATER NOIDA, GAUTAM BUDDH NAGAR-201310 U.P.



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FIRE RESISTANCE TEST FOR

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FIRE RESISTANCE TEST REPORT SCHEDULED-1/1 REFERENCE NO. FSE-CSIR-CBRI/1294

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- 1 **Name of the Testing Laboratory** : Fire Safety Engineering
CSIR-Central Building Research Institute,
Roorkee-247667, Uttarakhand, India
- 2 **Name of the Sponsorer** : M/S 24 Steel Impressions Pvt. Ltd.
Plot No. P-5 & 6, Site 5, Industrial Area,
Kasna, Greater Noida, -201310, UP
- 3 **Sample Manufacturer** : M/S 24 Steel Impressions Pvt. Ltd.
Plot No. P-5 & 6, Site 5, Industrial Area,
Kasna, Greater Noida, -201310, UP
- 4 **Manufacturer Consent for Fire Test of Sample** : Yes
- 5 **Sample Fire Tested for the Project** : Not Applicable
- 6 **Type of Test Sample** : Door
- 7 **Surface of Test Sample** : Uncoated
- 8 **Symmetry of Sample** : Symmetrical
- 9 **Details of Sample** : Single leaf single swing metal door with vision panel
- 10 **Dimension of Sample** :

	Size	Door Frame	Door Panel
Height	: 2400 mm		: 2357 mm
Width	: 1200 mm		: 1124 mm
Thickness	: 100 mm		: 46 mm
- 11 **Sample in-fill materials** : Rock wool of 96 kg/m³ in door panel and ceramic gasket plus cement sand mortar in door frame.
- 12 **Sample Vision Panel** : One Nos. 270 mm (H)x 170 mm (W) x 6mm (T)
(Make- AIS Borpane)

Signature
06/05/25
Dr. Nawal Kishor Banjara
प्रधान वैज्ञानिक / Principal Scientist
सी.एस.आई.आर.-केन्द्रीय भवन अनुसंधान संस्थान
CSIR-Central Building Research Institute
रूड़की-ROORKEE -247667(U.K.)



अग्नि अनुसंधान प्रयोगशाला
FIRE RESEARCH LABORATORY
सी.एस.आई.आर - केन्द्रीय भवन अनुसंधान संस्थान
CSIR - Central Building Research Institute
रूड़की - 247 667 (उत्तराखण्ड) भारत / Roorkee - 247 667 (U.K.) INDIA



केन्द्रीय भवन अनुसंधान संस्थान, रूड़की
CENTRAL BUILDING RESEARCH INSTITUTE, ROORKEE
(A Constituent Establishment of CSIR)

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**WE GOT YOU
COVERED WITH OUR**

INSULATED FIRE PROOF DOORS

**WHICH ARE BEST
DESIGNED TO
PREVENT FIRE FROM
SPREADING**

FEATURES

 **FIREPROOF <<**

 **AUTOMATIC DOOR CLOSER <<**

 **PANIC BAR LOCK <<**

 **FIRE RELATED COMPONENTS <<**

 **CRACK PROOF VIEW GLASS <<**

Our doors are designed to resist the spread of fire and smoke between compartments in a building, which helps to contain the fire to a specific area for a designated period (usually 60 - 120 minutes) This Containment allows for safer evacuation routes and helps to protect property.



ABOUT US

Welcome to Ingress Fire Doors, where safety meets sophistication. We specialize in crafting high-quality fire doors that not only meet stringent safety standards but also elevate the aesthetics of any space they protect. At Ingress, we believe that protecting lives and property shouldn't compromise on style.

Our mission at Ingress Fire Doors is simple yet profound, to safeguard lives and property through innovative fire door solutions. We strive to set new benchmarks in fire safety by combining advanced technology with impeccable craftsmanship. Every door we create is a testament to our commitment to excellence and our dedication to providing peace of mind to our clients.



At Ingress Fire Doors, we are not just manufacturers, we are partners in safety and design. We continuously innovate and evolve our product offerings to stay ahead of industry trends and advancements in fire safety technology. Our goal is to ensure that our clients receive not only the best fire doors but also the best service and support.



OUR PRODUCTION FACILITY



PRESS BRAKE- 135T;3000MM

PRESS BRAKE 40T-1600MM

**LASER CUTTING M/C, C3015
IV 3000W 3000MMX1500MM**



**POWDER COATING PLANT
(ENVELOP SIZE - 3100MMX1524M
MX1830MM)**

OUR PRODUCT RANGE



1. STEEL FIRE RATED DOOR
2. FULLY GLAZED DOOR
3. HMPS (HOLLOW METAL PRESSED) DOOR
4. CLEAN ROOM DOOR
5. SLIDING DOOR (AUTOMATIC & MANUAL)
6. LEAD LINE/X-RAY ROOM DOOR
7. SS FLUSH DOOR
8. WOODEN GRAIN FINISH STEEL DOOR
9. SHAFT DOOR (FIRE, PLUMBING & ELECTRIC DUCT)
10. RESIDENTIAL DOOR
11. WODDEN FIRE RATED DOOR
12. OFFICE DOOR



DOOR TYPE

SINGLE LEAF STEEL FIRE DOOR



DOOR CONSRUCTION DETAIL

Door Type : Steel Fire Retardant Door

Criteria : Stability & Integrity with Infill Insulation Material

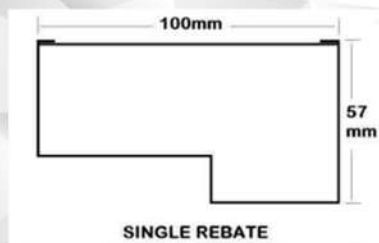
Rating : 120mins

Shutter Thickness : 46mm

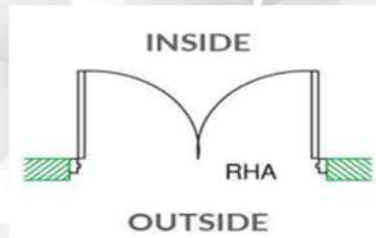
Frame Design : 100x57mm (Single Rebate)

Testing Standards : IS 3614: 2021, IS/ISO3008 (PART-1):2019, ISO834-1, BS 476 PART 20 & 22:1987

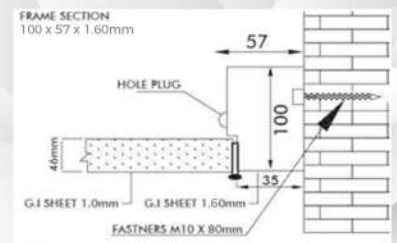
FRAME SECTION



DOOR HANDING



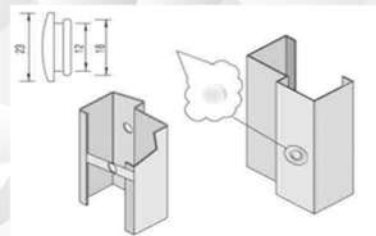
FRAME & LEAF SECTION



INNER FILLING



ANCHOR COVER



DESCRIPTION

1. Frame - 1.6mm Thick Galvanised steel sheet
2. Shutter - 1.0mm Thick Galvanised steel sheet
3. Shutter Infill Honey comb/ Wool Insulation
4. Tested with Vision Panel For 120 minutes rating
5. Machine made interlocking skin sheets with interlock edges
6. Top Channel Flush with standards
7. Inverted bottom Channel with Option
8. Doors along with the Hardwares of approved or selected Brands

RECOMMENDED FINISH

Door Frame & Shutter

1. Powder Coating in desired RAL Shade Code

DOOR TYPE

DOUBLE LEAF STEEL FIRE DOOR



DOOR CONSTRUCTION DETAIL

Door Type: Steel Fire Retardant Door

Criteria: Stability & Integrity with Infill Insulation Material

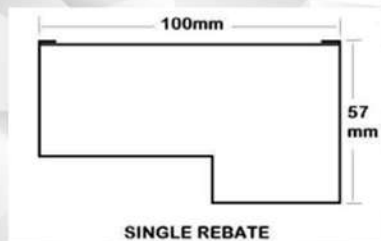
Rating: 120mins

Shutter Thickness: 46mm

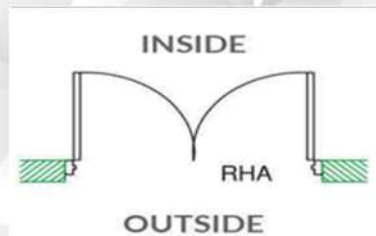
Steel Frame Profile Design: 100x57mm (Single Rebate)

Testing Standards: IS 3614: 2021, IS/ISO3008 (PART-1):2019, ISO834-1, BS 476 PART 20 & 22:198

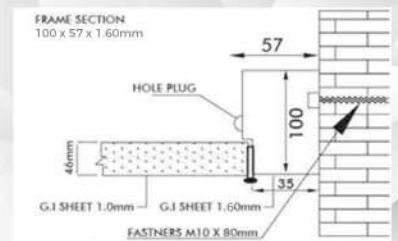
FRAME SECTION



DOOR HANDING



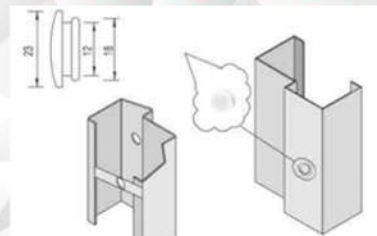
FRAME & LEAF SECTION



INNER FILLING



ANCHOR COVER



DESCRIPTION

1. Frame - 1.6mm Thick Galvanised steel sheet
2. Shutter - 1mm Thick Galvanised steel sheet
3. Shutter Infill Honey Comb/ Wool Insulation
4. Tested with Vision Panel For 120 minutes rating
5. Machine made interlocking skin sheets with interlock edges
6. Top Channel Flush with standards
7. Inverted bottom Channel with Option
8. Doors along with the Hardware of approved or selected Brands

RECOMMENDED FINISH

Door Frame & Shutter

1. Powder Coating in desired RAL Shade Code

DOOR TYPE

(HMPS) HOLLOW METAL PRESSED SINGLE AND DOUBLE LEAF DOOR



Single Door



Single with Glass



Single with Window



Single with Glass
& Window



Double Door



Double with Glass



Double with Window



Double with Glass
& Window



Push Bar Lock



Office & Residential Door

DOOR CONSTRUCTION DETAIL

Door Type: HMPS Steel Door

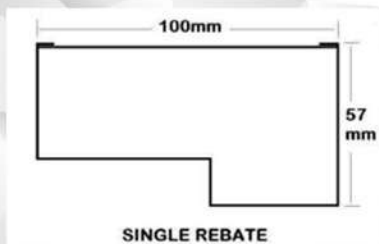
Criteria: Stability & Integrity with Honeycomb Material

Shutter Thickness: 46mm

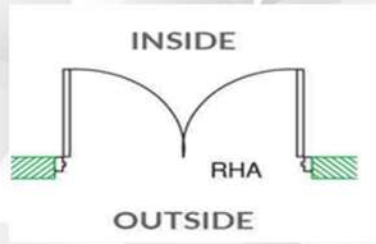
Steel Frame Profile Design: 100x57mm (Single Rebate)

Steel Frame Profile Design: 143x57mm (Double Rebate opt.)

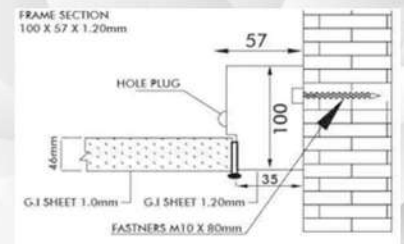
FRAME SECTION



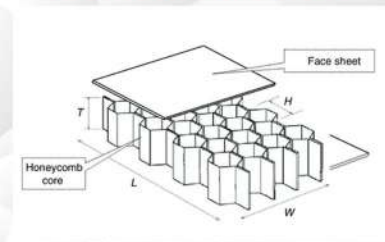
DOOR HANDING



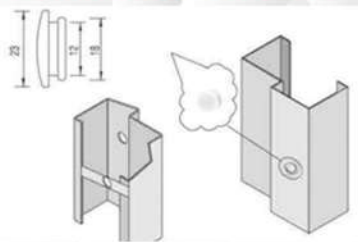
FRAME & LEAF SECTION



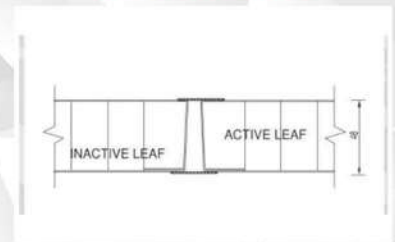
INNER FILLING



ANCHOR COVER



ASTRAGAL



DESCRIPTION

1. Frame - 1.2 /1.6mm Thick Galvanised steel sheet
2. Shutter - 0.8mm, 1.0mm, 1.2mm & 1.6mm Thick Galvanised steel sheet
3. Shutter Infill - Honey Comb
4. Vision Panel - As per Customer Requirement
5. Machine made interlocking skin sheets with interlock edges
6. Top Channel Flush with standards
7. Inverted bottom Channel with Option
8. Doors along with the Hardware of approved or selected Brands

RECOMMENDED FINISH

Door Frame & Shutter

1. Powder Coating in desired RAL Shade Code

DOOR TYPE

FULLY GLAZED SINGLE AND DOUBLE LEAF DOOR



DOOR CONSTRUCTION DETAIL

Door Type: Fully Glazed Steel Door

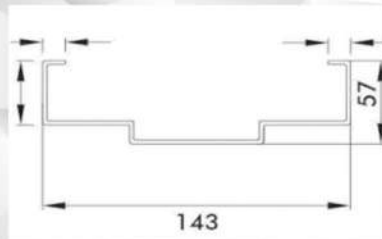
Criteria: Stability, Integrity with Infill Insulation/Honeycomb

Shutter Thickness: 46mm-50mm

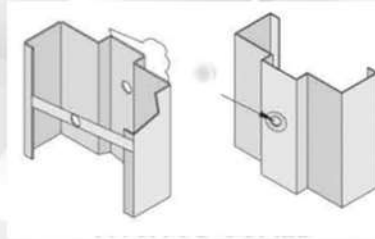
Steel Frame Profile Design: 143x57mm (Double Rebate)

Clear Glass: 6mm-11mm Thick Toughened Glass

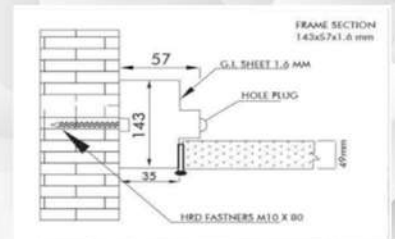
FRAME SECTION



ANCHOR TYPE



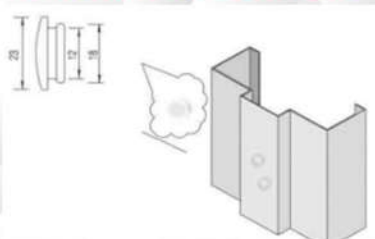
FRAME & LEAF SECTION



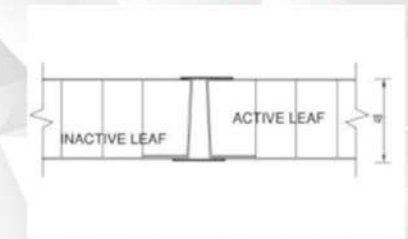
INNER FILLING



ANCHOR COVER



ASTRAGAL



DESCRIPTION

1. Frame - 1.6mm Thick Galvanised steel sheet
2. Shutter - 1.2mm/1.6mm Thick Galvanised steel sheet
3. Vision Panel - As per requirement(Upto Max.)
4. Shutter Infill - Honey Comb/ Wool Insulation
5. Machine made interlocking skin sheets with interlock edges
6. Top Channel Flush with standards
7. Inverted bottom Channel with Option
8. Doors along with the Hardwares of approved or selected Brands

RECOMMENDED FINISH

Door Frame & Shutter

1. Powder Coating in desired RAL Shade Code

DOOR TYPE

FULLY GLAZED SINGLE & DOUBLE LEAF DOOR WITH FIXED PARTITION



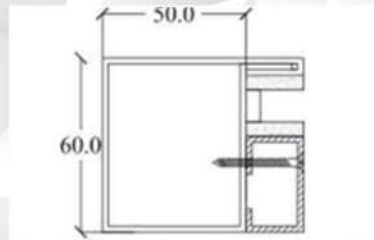
DOOR CONSTRUCTION DETAIL

Door Type: Fully Glazed Steel Door with Fixed Partition
Criteria: Stability & Integrity with Infill Insulation Material
Shutter Thickness: 60mm
Steel Frame Profile Design: 60x60mm
Clear Glass: 6mm-11mm Thick Toughened Glass

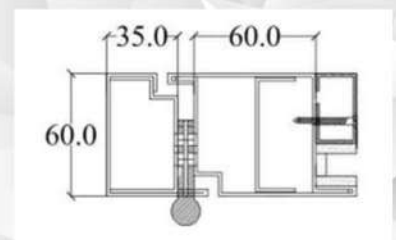
INNER FILLING



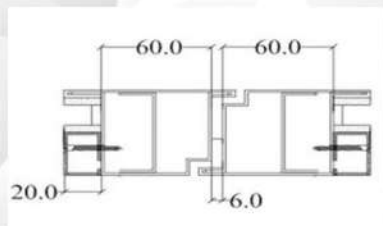
FIXED PARTITION



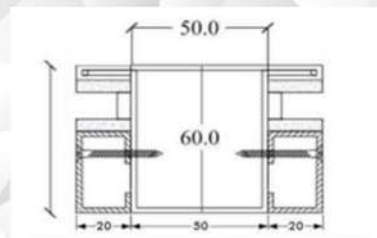
FRAME SECTION



DOOR METTING STILE



FIXED PARTITION MULLION



DESCRIPTION

1. Frame - 1.6mm Thick Galvanised steel sheet
2. Shutter - 1.6mm Thick Galvanised steel sheet
3. Vision Panel - As per requirement (Upto Max.)
4. Shutter and Frame Infill - Insulation Material
5. Machine made interlocking skin sheets with interlock edges
6. Doors along with the Hardware of approved or selected Brands

RECOMMENDED FINISH

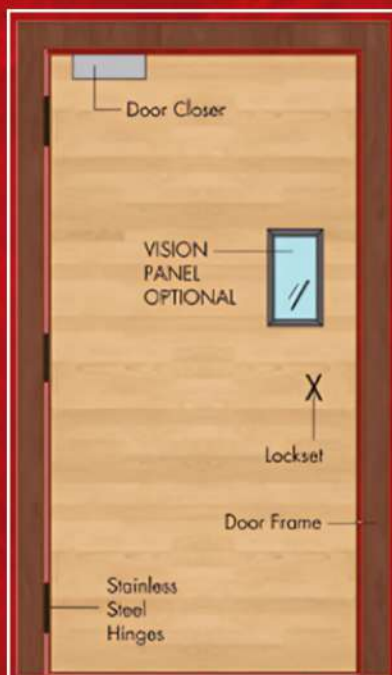
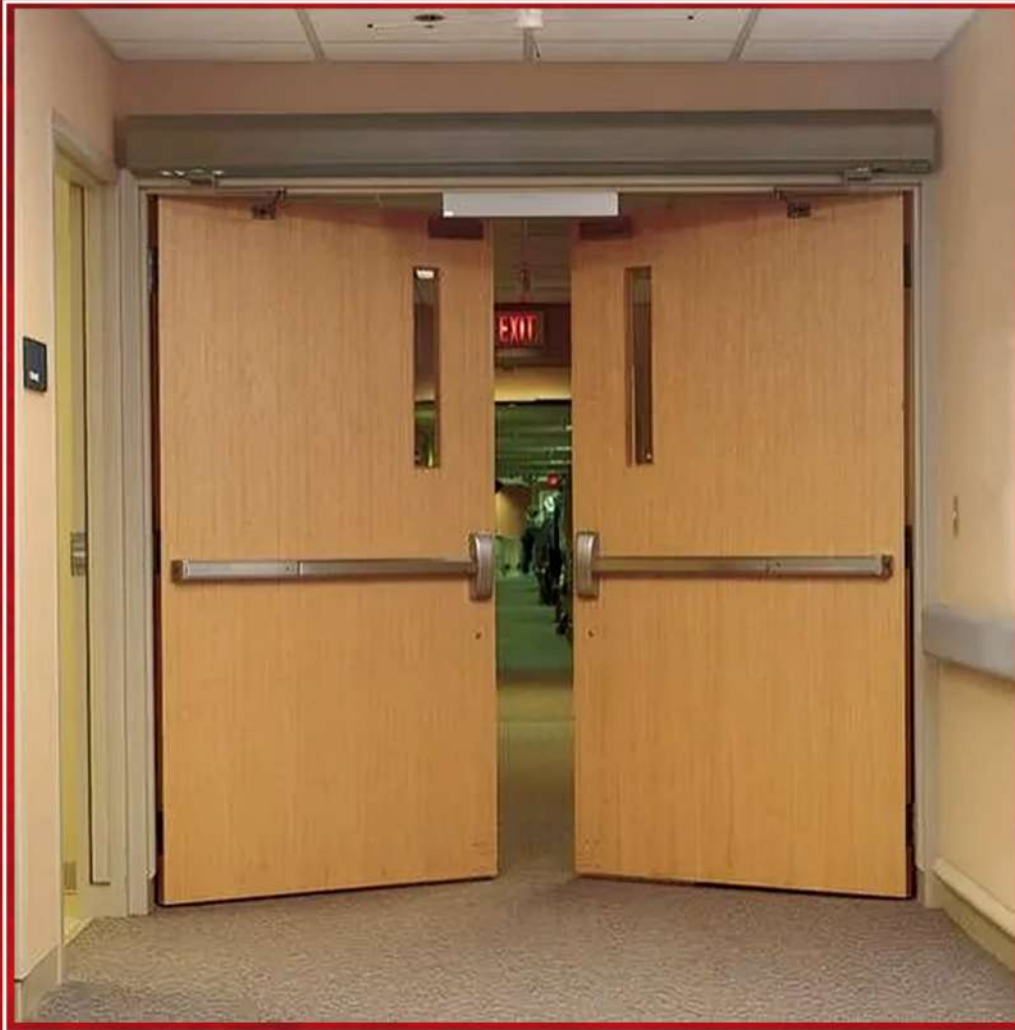
Door Frame & Shutter

1. Powder Coating in desired RAL Shade Code

DOOR TYPE

SINGLE AND DOUBLE LEAF

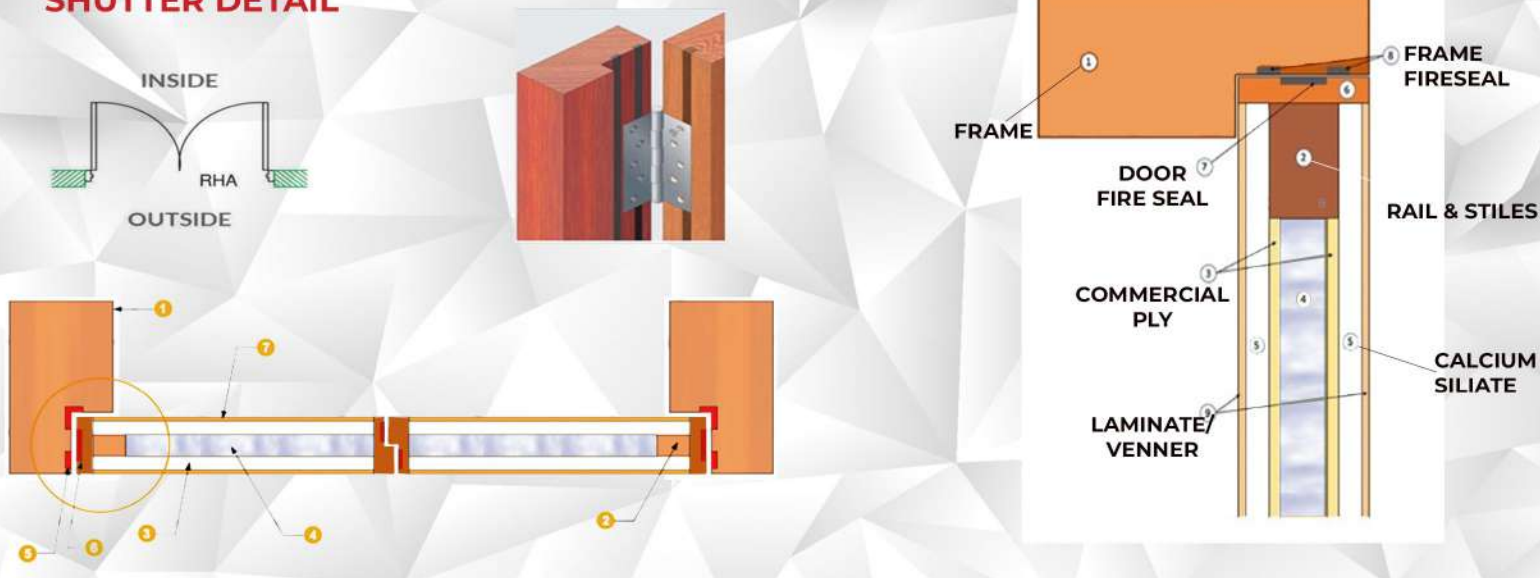
WOODEN FIRE DOOR



DOOR CONSTRUCTION DETAIL

Door Type: Wooden Fire Retardant Door
Criteria: Stability & Integrity with Infill Insulation Material
Rating: 60-120mins
Shutter Thickness: 50-55mm
Frame Profile Design: 120/140 x 70mm
Testing Standards: IS 3614: PART 2 ,BS 476 PART 20 &22
Test Laboratory: Approved /Govt. Lab

FRAME AND SHUTTER DETAIL



DESCRIPTION

1. Frame - Door Frame made out of Hardwood Mirandi/Teakwood as per req.
2. Shutter - Internal frame made of Hardwood Timber
3. Shutter Infill - Wool Insulation with Calcium silicate board
4. Vision Panel - Fire rated glass 60-120 minutes rating
5. Intumescent fire/smoke seal 10x4 - 2 nos on all three sides of frame
6. Intumescent fire/smoke seal 20x4 - 1 nos on all sides of shutter except Bottom
7. 3mm to 6mm Commercial ply on both sides of shutter
8. Doors along with the Hardwares of approved or selected Brands

RECOMMENDED FINISH

Door Frame

1. FR Primer with paint finish

Shutter

2. Both side Laminate/Veneer or FR Primer with paint finish

ADDITIONAL DOOR CATEGORIES



CLEANROOM PARTITION DOOR / X-RAY ROOM DOOR



**FIRE SHAFT DOOR
(FIRE PLUMBING &
ELECTRIC DUCT)**



**STAINLESS
STEEL DOOR**



**RESIDENTIAL &
OFFICE DOORS**




WOODEN GRAIN FINISH STEEL DOOR

DOOR ELEVATION



Flush



Centre Vision



Rectangle Vision



Side Narrow Vision



Centre Narrow Vision



Half Vision



Side full Vision



Two Half Vision



Full Vision



Centre Narrow Vision
with Louver



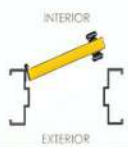
Louver



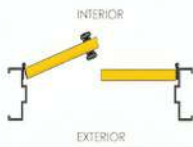
Side Narrow Vision
with Louver

SINGLE DOOR AND DOUBLE DOOR HANDING CHART

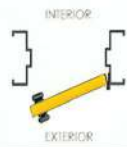
LEFT HAND INSWING



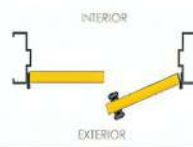
LEFT HAND INSWING ACTIVE



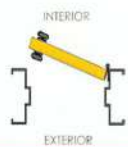
LEFT HAND OUTSWING



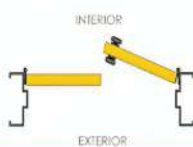
LEFT HAND OUTSWING ACTIVE



RIGHT HAND INSWING



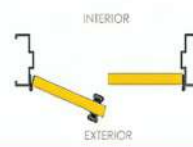
RIGHT HAND INSWING ACTIVE



RIGHT HAND OUTSWING



RIGHT HAND OUTSWING ACTIVE



SHADE CARD



RAL 3020
TRAFFIC RED



RAL 3020
SKY BLUE



RAL 9060
TRAFFIC WHITE



AZTECH GRAY
3101



RAL 5010
GENTIAN BLUE



RAL 5015
SKY BLUE



RAL 1002
SAND YELLOW



RAL 7031
BLAUGRAY, BLUE GREY, GRIS BLEU



RAL 7042
TRAFFIC GREY A



RAL 8011
NUT BROWN



RAL 7015
SLATE GREY



RAL 7032
PEBBLE GREY

DOOR SPECIFICATION

Door Frame: 1.2/1.6/2.0mm GI sheet
Door Leaf: 0.8/1.0/1.2/1.6mm GI Sheet
Door Thickness: 46mm-50mm
Infill: Honeycomb/Wool
Vision Panel: Toughened/Fire glass

HARDWARES

Emergency Exit : Panic Bar
Standard Lock: Sash Lock, Dead Lock
Pull Handle : D type & H Type SS Pull Handle
Hinges: SS Ball Bearing Butt Hinges
Door Closer: Medium & Heavy duty
Finish: Powder Coated

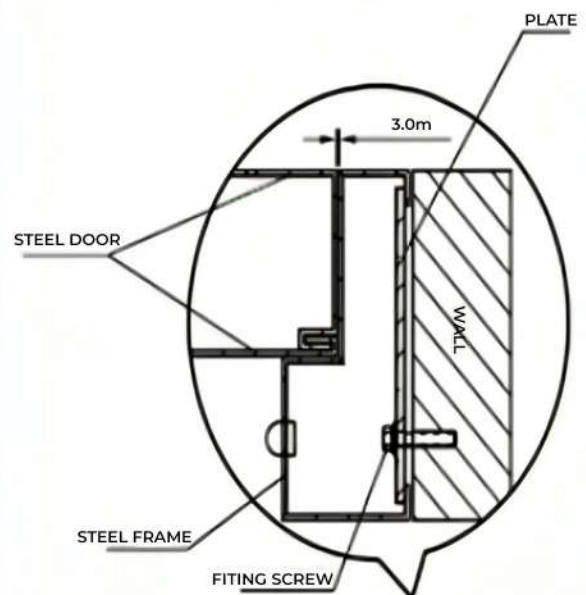
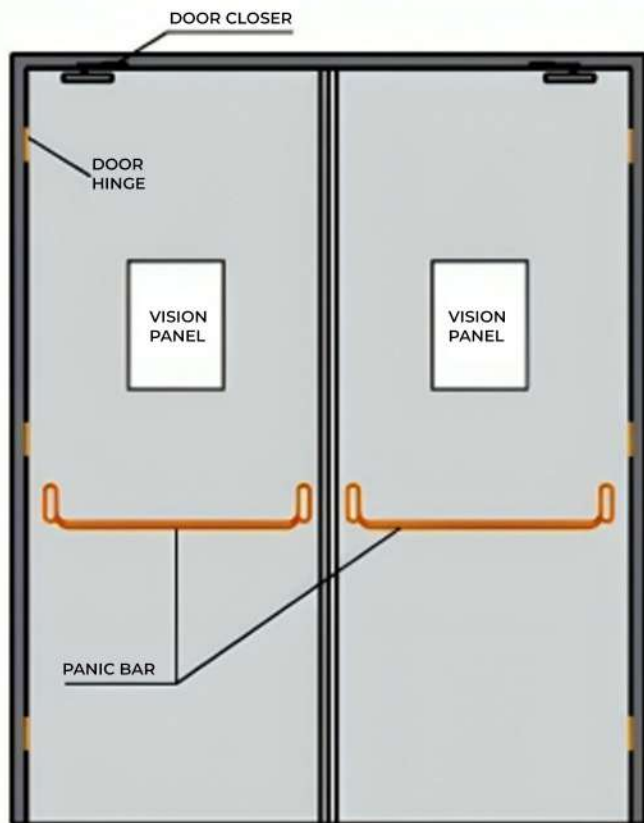
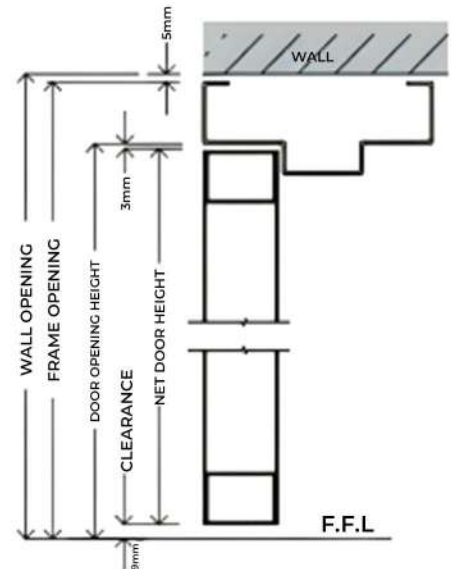
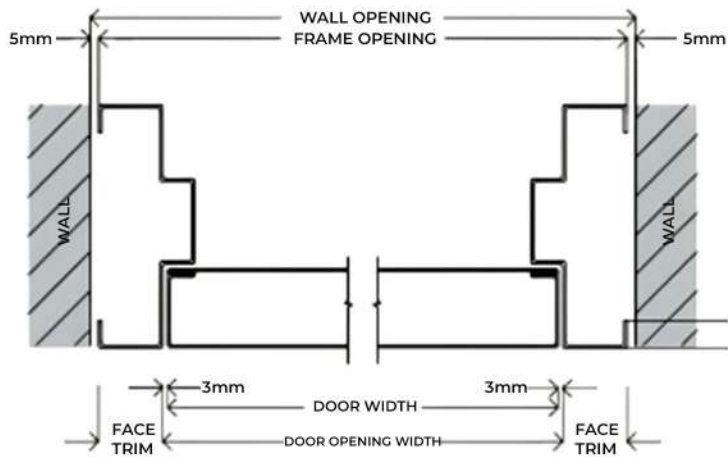
OTHER OPTIONAL HARDWARE

Kick Plate
Door stopper
Concealed Flush Bolt
Push Plate
Door Coordinator
Door Seal/Smoke Seal

DESCRIPTION

Door Frames Material: Galvanized Steel/SS
Sheet Thickness: 1.6mm/1.2mm
Standard Frame Section: 100x57mm
Double Rebate frame Section: 143x57mm

ILLUSTRATIVE DOOR OPENING WIDTH AND HEIGHTS



STANDARD DOOR

HARDWARE DETAIL



CERTIFICATES



ISO 9001:2015

Certificate of Registration

This is to Certify that
Quality Management System of

24 STEEL IMPRESSIONS PRIVATE LIMITED

PS/6, UPSIDC, SITE-V, KASNA INDUSTRIAL AREA, GREATER NOIDA,
GAUTAM BUDDH NAGAR-201310, UTTAR PRADESH INDIA.

has been assessed and found to conform to the requirements of

ISO 9001:2015

For the following scope :

MANUFACTURING OF STEEL/WOOD FIRE RATED DOORS, WINDOWS &
VARIOUS TYPE OF SHEET METAL COMPONENTS WITH POWDER COATING.

Certificate No	: 25MEQTN82
Initial Registration Date	: 05/07/2025
Date of Expiry	: 04/07/2028
1st Surve. Due	: 05/06/2026
2nd Surve. Due	: 05/06/2027

Magnitude Management Services Pvt. Ltd.

*Subject to successful surveillance audits a new surveillance audit is not allowed to be conducted. This certificate shall be surrendered/withdrawn.
Certificate Validity: Please be alert the validity of certificate at <http://www.mmscertification.com> or info@mmscertification.com or Active Client.
Certificate is the property of Magnitude Management Services Pvt. Ltd. and shall be returned immediately when demanded.

ISO 14001:2015

Certificate of Registration

This is to Certify that
Environmental Management System of

24 STEEL IMPRESSIONS PRIVATE LIMITED

PS/6, UPSIDC, SITE-V, KASNA INDUSTRIAL AREA, GREATER NOIDA,
GAUTAM BUDDH NAGAR-201310, UTTAR PRADESH, INDIA.

has been assessed and found to conform to the requirements of

ISO 14001:2015

For the following scope :

MANUFACTURING OF STEEL/WOOD FIRE RATED DOORS, WINDOWS &
VARIOUS TYPE OF SHEET METAL COMPONENTS WITH POWDER COATING.

Certificate No	: 25MEETK84
Initial Registration Date	: 05/07/2025
Date of Expiry	: 04/07/2028
1st Surve. Due	: 05/06/2026
2nd Surve. Due	: 05/06/2027

Magnitude Management Services Pvt. Ltd.

*Subject to successful surveillance audits a new surveillance audit is not allowed to be conducted. This certificate shall be surrendered/withdrawn.
Certificate Validity: Please be alert the validity of certificate at <http://www.mmscertification.com> or info@mmscertification.com or Active Client.
Certificate is the property of Magnitude Management Services Pvt. Ltd. and shall be returned immediately when demanded.

ISO 45001:2018

Certificate of Registration

This is to Certify That
Occupational Health & Safety Management System of

24 STEEL IMPRESSION PVT. LTD.

PS/6, UPSIDC, SITE-V, KASNA INDUSTRIAL AREA, GREATER NOIDA,
GAUTAM BUDDH NAGAR-201310, UTTAR PRADESH INDIA.

has been assessed and found to conform to the requirements of

ISO 45001:2018

for the following scope :

MANUFACTURING OF STEEL/WOOD FIRE RATED DOORS, WINDOWS &
VARIOUS TYPE OF SHEET METAL COMPONENTS WITH POWDER COATING.

Certificate No	: 24MEOSV73
Initial Registration Date	: 21/08/2024
Date of Expiry	: 20/08/2027
1st Surve. Due	: 21/07/2025
2nd Surve. Due	: 21/07/2026

Magnitude Management Services Pvt. Ltd.

*Subject to successful surveillance audits a new surveillance audit is not allowed to be conducted. This certificate shall be surrendered/withdrawn.
Certificate Validity: Please be alert the validity of certificate at <http://www.mmscertification.com> or info@mmscertification.com or Active Client.
Certificate is the property of Magnitude Management Services Pvt. Ltd. and shall be returned immediately when demanded.

APPRECIATION LETTER



Khetwani Designs Pvt. Ltd.
ARCHITECTURE INTERIORS LANDSCAPE
Plot No. 5, 2nd Floor
Block C-2, Pragati Market
Ashok Vihar Phase-2
New Delhi-110052
Tel.: 011-42237115
khetwanidesigns@gmail.com

Letter Reference No.: 021
Dated: December 23, 2024

TO WHOM SO EVER IT MAY CONCERN

We hereby certify that "THE INGRESS" steel, glazed, and wooden fire-rated doors, manufactured by 24 Steel Impressions Pvt. Ltd. at their facility in Kasna, Greater Noida, have been used in our projects. Based on our experience, we confidently attest to the high quality of these doors and have been fully satisfied with the responsive service provided by 24 Steel Impressions.

These doors carry a two-hour fire rating, conforming to IS 3614:2021 and IS/ISO 3008 (Part-1):2019 standards, meeting the essential safety requirements for our applications.

We further acknowledge the dedicated assistance of Mr. Sunil Rajpal, whose efforts facilitated our connection with M/s 24 Steel Impressions Pvt. Ltd. We wish them continued success in their future endeavors.

For Khetwani Designs Pvt. Ltd.,



Authorized Signatory

UMA SHANKAR AND ASSOCIATES
Architecture Interiors Landscape
112-A, Pkt. D-2, DDA Flats Kondi Mayur Vihar Ph-3
Delhi 110096 Phone: - 9953250099
Email: umashankar.gola@gmail.com

Date:- 14/11/2024

TO WHOM SOEVER IT MAY CONCERN

This is to certify that "THE INGRESS" steel, glazed, and wooden fire-rated doors are manufactured by 24 Steel Impressions Pvt. Ltd. at their facility in Kasna, Greater Noida. We have utilized these steel fire-rated doors in our projects and can confidently endorse them as high-quality products. We are fully satisfied with their prompt and reliable service.

The product carries a two-hour fire rating, compliant with IS 3614:2021 and IS/ISO 3008 (Part-1):2019 standards.

We would like to acknowledge and appreciate the dedicated efforts of Mr. Sunil Rajpal in connecting us with M/s 24 Steel Impressions Pvt. Ltd. We extend our best wishes for their continued success in the future.

For UMA SHANKAR AND ASSOCIATES


Proprietor



DATE: 14-12-2023

TO WHOM IT MAY CONCERN

This is to certify that "THE INGRESS" fire rated doors for two hours rating as per NATIONAL BUILDING CODE OF INDIA 2016-Part 4 Fire and life safety (Volume 1 & Volume 2) are the leading manufacturer of steel, glazed and wooden fire rated doors under one roof by 24 Steel Impressions Pvt.Ltd. at Kasna, Greater Noida.

The quality of product and finish is very good, moreover the service provided by them is excellent in the Industry. We have used "THE INGRESS" fire rated doors in our RISHIHOOD UNIVERSITY PROJECTS and fully satisfied with their product range. We sincerely appreciate Company's responsiveness and the way they conduct business.

We strongly recommend "THE INGRESS" iconic brand to Architects, Builders, Contractors and Interior Designers to specify and use of above products in their projects and wish them a great success in future.

Signature


14/12/23

Designation

HAPPY CUSTOMERS



1. RISHIHOOD UNIVERSITY, SONIPAT
2. UMA SHANKAR AND ASSOCIATES (DDA), DELHI
3. KEHETWANI DESIGNS PVT. LTD., NEW DELHI
4. SUSHILA DEVI RAM LAL MEMORIAL SOCIETY, NEW DELHI
5. NIDHI AUTO INDUSTRIES PVT. LTD., NOIDA



THANK YOU

FIRE DOORS ARE NOT JUST DOORS, THEY ARE BARRIERS AGAINST DISASTER

CONTACT US



☎ 0120-4479460

☎ +91 93199 98689

✉ Info@24steelimpressions.com

Ingress@24steelimpressions.com

📍 Plot No P 5 & 6 site 5 UPSIDA industrial area
Kasna Greater Noida
District - Gautam Budh Nagar - 201310
Uttar pradesh