

# **Engineered Perfection Experience the CNC**

**Polygon Turning** 





www.electromacautomation.com

# **ELECTROMAC AUTOMATION**

Electromac Automation was promoted in 2014 by a team of professionals with more than 20 years' experience in the machine tool industry. We started as a retrofitting and re-conditioning unit of all types of PLC and CNC Controlled machines. In a short time, we have grown to become one of the producers of designer machine tools in the process building an entire team of engineers and technicians with finely honed skills in the exclusive art of machine building. This team of the 15 skilled personnel committed to producing the best for the customer in our primary asset. In 2019 we have started making CNC Single Pass Honing machines, then in 2022 CNC Polygon Turning machines, now Electromac Automation is in the process of establishing a well-equipped facility for manufacturing CNC Honing, CNC Polygon machines and other Special Purpose Machines (SPM).



**SMART POLYGON** 



: EVEN Number

: 100mm

: Dia 42mm

: CNC, Fanuc OITF - Plus

SMART H

:80mm

### **CNC Controlled Machine**

**LM Blocks** 

Compact Machine Size and Save Space

**KEY FEATURES** 

- Spindle Head WIth Built in Sleeve & Collet Roller LM Guideways With Extra Wide
- Sliding Spindle Head WIth Synchorinzed **Belt Drive**

High Precision Ball Screws With Nut

Specially Designed High Precision Universal Joint With LM Rail/Block

**Moving Transmission** 

: A2 - 8 Built in Sleeve

## > Polygon Profile

X Axis Stroke

- Max job holding : Dia 60mm
- **Max Across Flat** :80mm Min Across Flat : 3mm
- :100mm Z Axis Stroke

> Spindle

Max SPN Speed

Job Clamping : Collect - A42 & 60 Built in Sleeve : PRAGATI - Rotary Chucking Cylinder

: 450 rpm

- Chucking cylinder **Control System** : CNC, Fanuc OITF - Plus
- **Total Power** : 5.5 Kw

**SPECIFICATIONS** > Polygon Profile : EVEN Number

SMART POLYGON Model: SPM42 Mini (CNC POLYGON TURNING MACHINE)

## Max job holding Max Across Flat

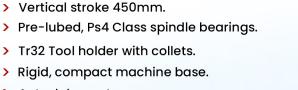
- Min Across Flat : 3mm
- X Axis Stroke :100mm :100mm > Z Axis Stroke
- > Spindle : A2 - 6 Built in Sleeve Max SPN Speed : 500 rpm
- Job Clamping : Collect - A42 Built in Sleeve Chucking cylinder : PRAGATI - Rotary Chucking Cylinder

**Control System** 

> Total Power : 4 Kw







> Two Aixs FANUC CNC controller. Model: OITF Plus

CNC Servo controlled vertical axis.

- Auto-lube system. > Electrical panel with isolation transformer.
- > Overload interlock for job wrong loading. > Digital gauge interlock for component size checking. > Fabricated, Stress relieved machine structure.

> PRAGATI index table.

- Penumatic cylinders with fine pressure regulator to counter balance the head.

> Overload interlock to spindle motor.













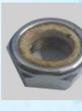






































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