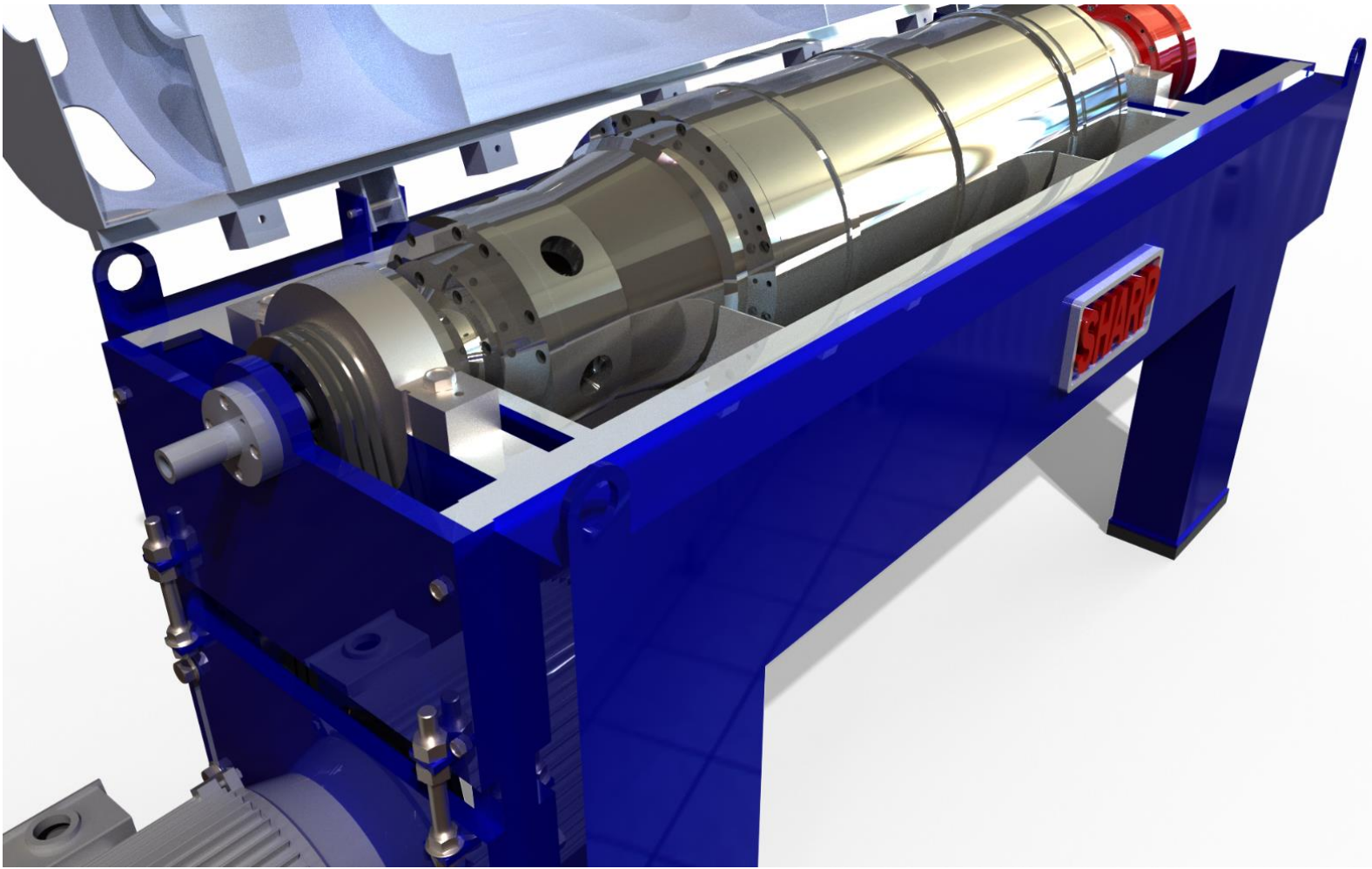


DECANTER CENTRIFUGE

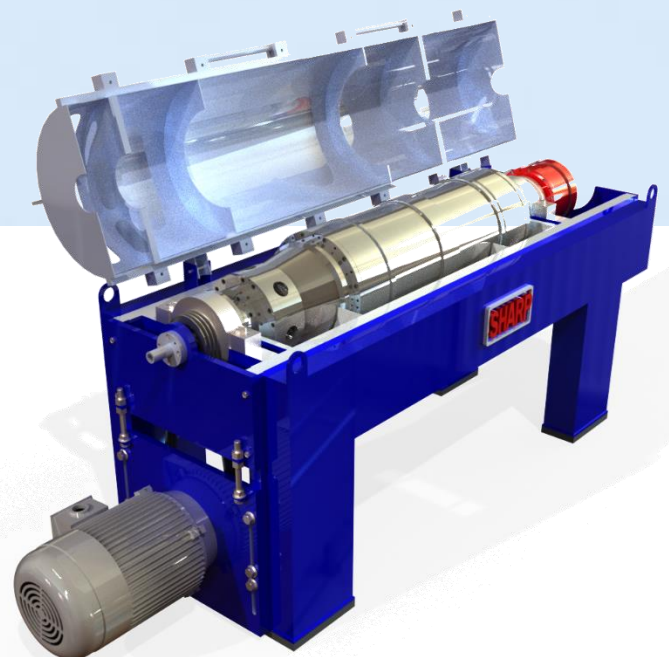


Applications

The SHARP Super decanter centrifuges is used for continuous solid - liquid separation. It is used in Chemical industry, Meat industry, Oil mills, Dying industry, Sewage treatment plant (STP) and Effluent treatment plant (ETP). They are designed to be efficient, simple to install and easy to maintain. The Installation and operating costs are minimum.

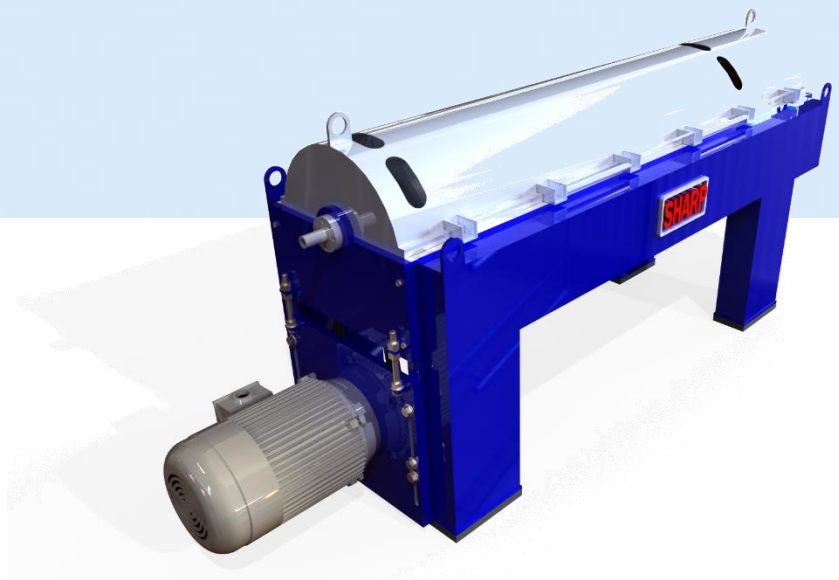
Design

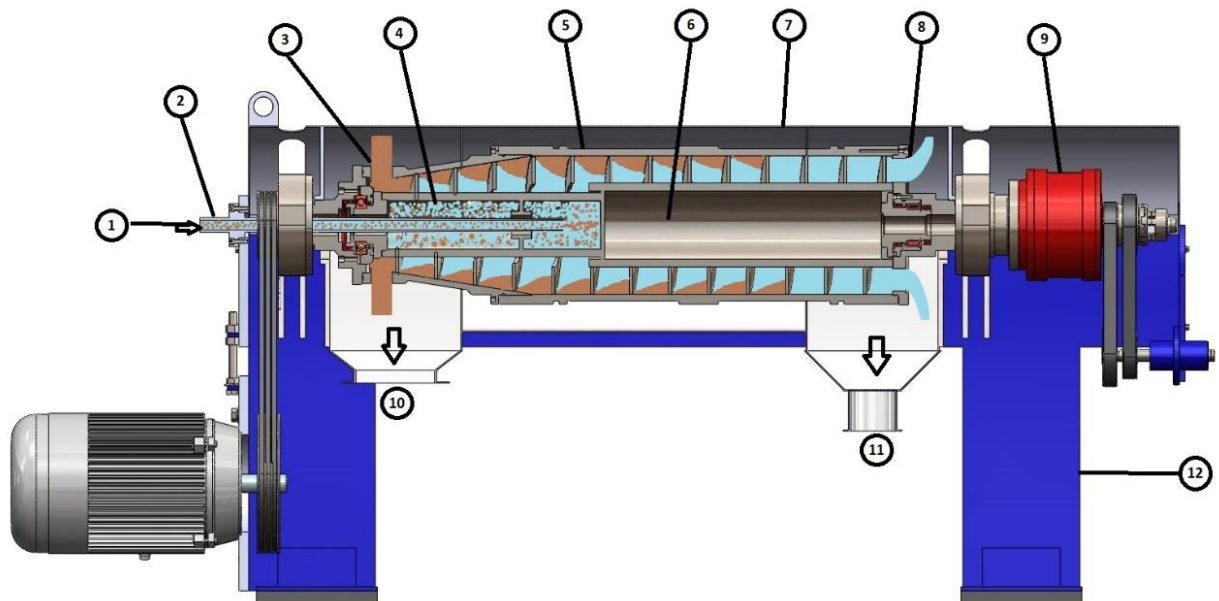
The Rotating part of SHARP super decanter centrifuge in a frame, with main bearings at both ends. Vibration pads are placed under the frame. The rotating part is enclosed in a casing with a stainless steel cover and a bottom section with integrated outlets for both solid and liquid.



Working principle

The feed product is pumped into the decanter centrifuge through the inlet. Feed goes into a horizontal bowl, which rotates. The bowl is composed of a cylindrical part and a conical part. The separation takes place in the cylindrical part of the bowl. The fast rotation generates centrifugal forces. Under these forces, the solid particles with higher density are collected and compacted on the wall of the bowl. A screw conveyor rotates inside the bowl at a slightly different speed. The screw conveyor transports the settled particles along the cylindrical part of the bowl and up to the end of the conical part of the bowl. At the smallest end of the conical part of the bowl, the dewatered solids leave the bowl through solid discharge port into the casing and the clarified liquid leaves through the port in the plate dam into the casing.

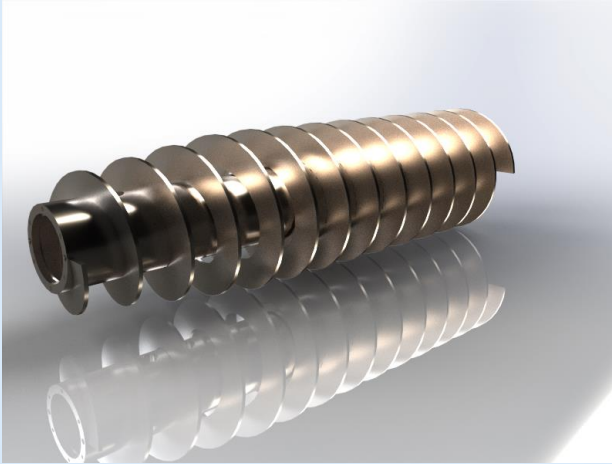




| | |
|----|------------------------|
| 1 | Feed inlet |
| 2 | Feed tube |
| 3 | Solid discharge port |
| 4 | Inlet distributor |
| 5 | Bowl |
| 6 | Screw conveyor |
| 7 | Cover |
| 8 | Liquid discharge port |
| 9 | Gear box |
| 10 | Solid |
| 11 | Clarified Liquid - out |
| 12 | Frame |

Features

- All components in the decanter centrifuge is made up of wear-resistance material
- 360° solid and liquid discharge to avoid blocking
- Conical bowl for effective separation of any type of slurry



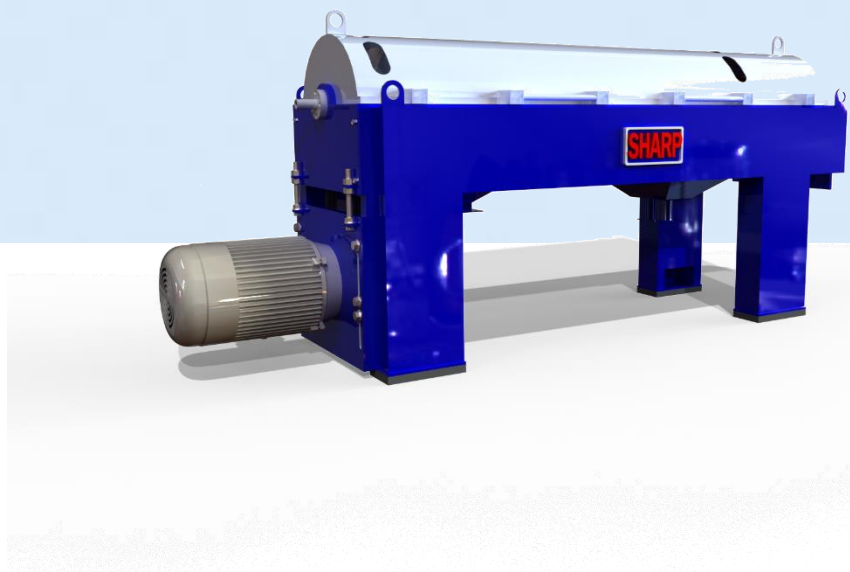
Process optimization

Sharp super decanter can be adjusted accordingly for specific requirements

- By varying bowl speed to obtain the G-force required for most efficient separation
- Conveying speed for liquid clarity and solid dryness

Drive system

In Sharp decanter centrifuge, the bowl is driven by an electric motor. Power is transferred to the conveyor via a planetary gearbox. The differential speeds of the bowl and the conveyor can be controlled without changing the pulley or belt

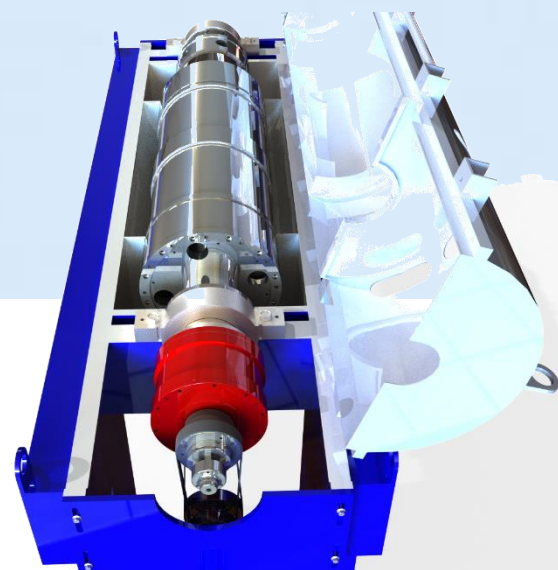


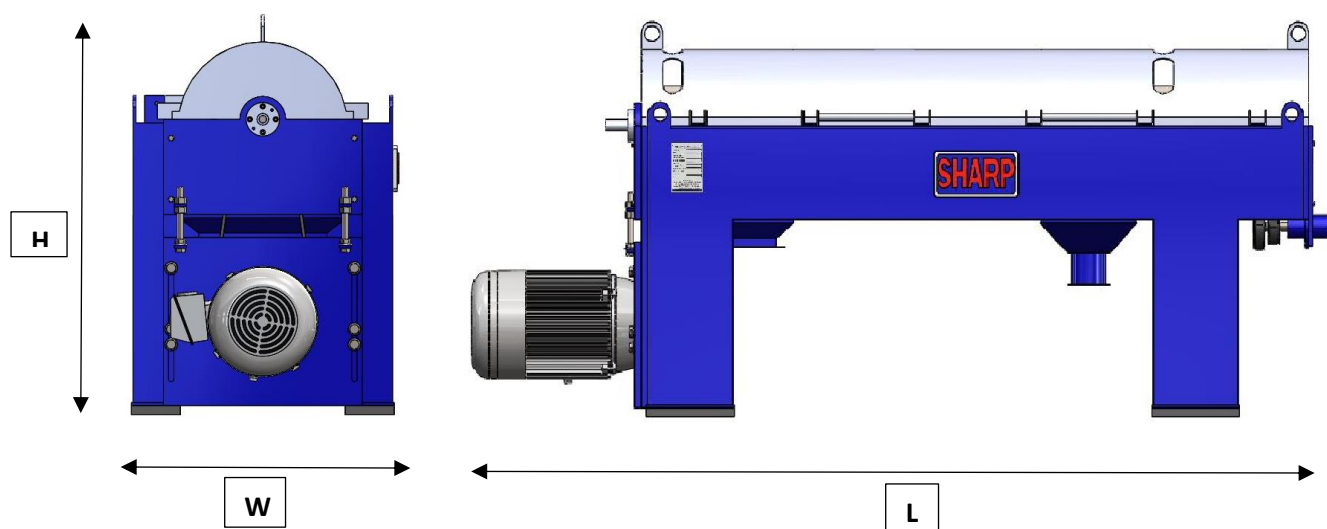
Materials

The bowl, conveyor, feed tube, cover and other parts in direct contact with process media are all made up of stainless steel. The frame is made up of mild steel

Automation

The Sharp decanter centrifuge is equipped with a variable frequency drive (VFD). It is capable of controlling operation of the decanter for efficient performance and keeping costs of installation, commissioning and maintenance to minimum



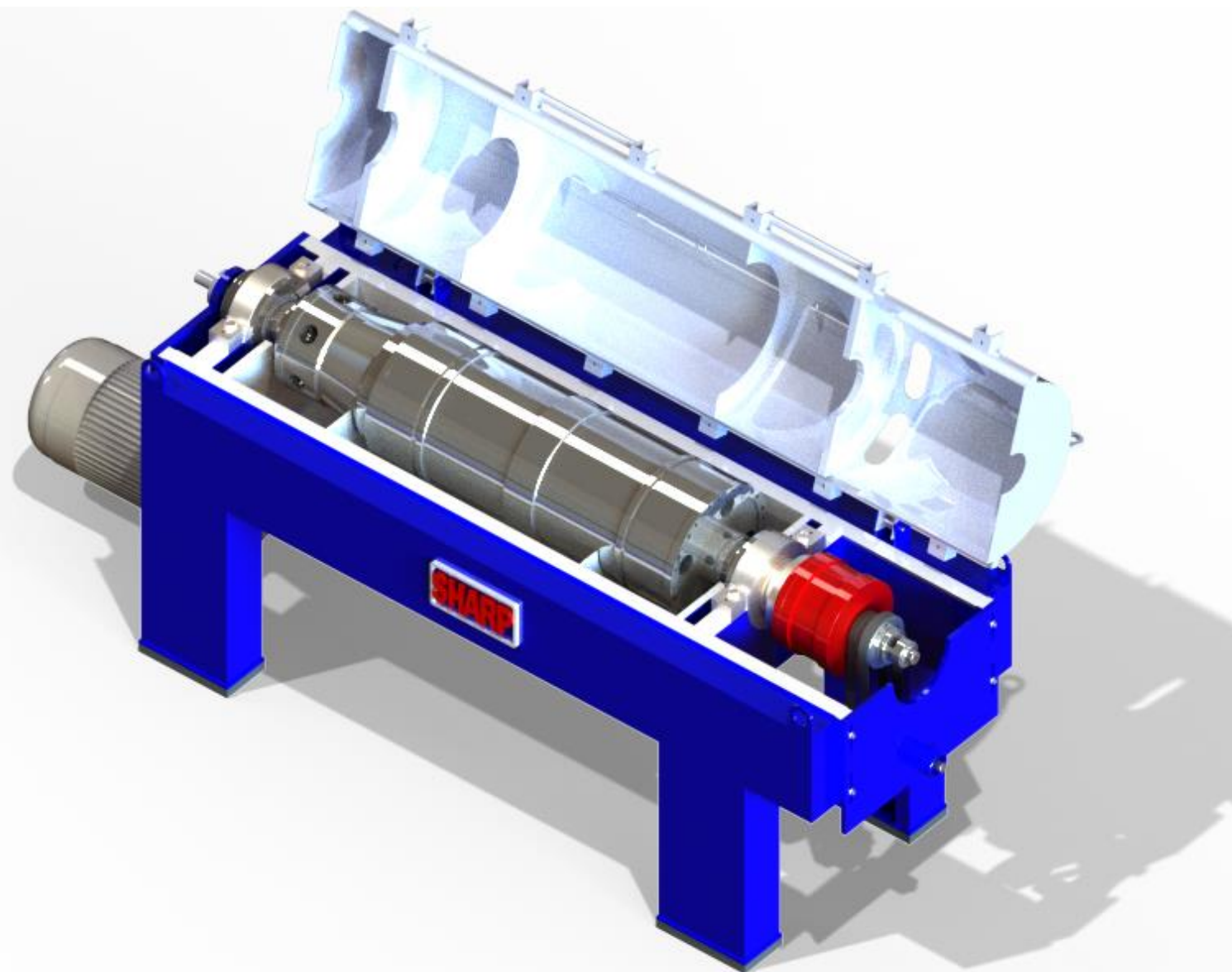


Technical specifications

| MODEL | SD-100 | SD-200 | SD-300 | SD-400 | SD-500 | SD-600 |
|---------------------------|-------------|--------------|------------|------------|---------|---------|
| LENGTH (L) | 1800 mm | 1800 mm | 3000 mm | 3200 mm | 3750 mm | 4050 mm |
| WIDTH (W) | 550 mm | 500 mm | 990 mm | 900 mm | 1100 mm | 1260 mm |
| HEIGHT (H) | 1000 mm | 900 mm | 1300 mm | 1100 mm | 800 mm | 800 mm |
| WEIGHT | 675 Kg | 863 Kg | 1860 Kg | 2400 Kg | 2900 Kg | 3600 mm |
| MAIN DRIVE MOTOR | 7.5 - 10 HP | 12.5 - 15 HP | 20 - 25 HP | 30 - 40 HP | 60 HP | 75 HP |
| STARTER/PANEL | VFD* | VFD* | VFD* | VFD* | VFD* | VFD* |
| *variable frequency drive | | | | | | |

Parameters

| MODEL | SD-100 | SSD-200 | SD-300 | SD-400 | SD-500 | SD-600 |
|--------------------|----------|----------|----------|----------|----------|----------|
| BOWL DIAMETER (ID) | 230 mm | 280 mm | 355 mm | 450 mm | 550 mm | 750 mm |
| BOWL LENGTH | 1060 mm | 1060 mm | 1512 mm | 2100 mm | 2460 mm | 2710 mm |
| BOWL SPEED | 5000 RPM | 4600 RPM | 4000 RPM | 3150 RPM | 2300 RPM | 1500 RPM |
| G Force | 3150 G | 3150 G | 3150 G | 2400 G | 1616 G | 1000 G |
| GEARBOX RATIO | 1:159.5 | 1:100 | 1:57 | 1:50 | 1:137 | 1:137 |



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We reserve the right to modify the specification herein without prior notice.

SHARP ENGINEERING WORKS