(An ISO 9001: 2015 Certified Company)



WE PROVIDE 100%

SATISFACTION IN

Pharmaceutical

Equipments

Manufacture & Exporter Pharma machinery & Chemical Equipments



(An ISO 9001 : 2015 Certified Company)

### Profile

Vstar pharma machinery Established in year 2008started as a fully integrated pharmaceutical company based in Mumbai(Maharashtra).

Our proficiency of work and vast knowledge has led our products to match international design standards like GMP & our immense range of products are appreciated for their innovative design and impeccable quality.

Our Head office in Mumbai enables us to cater to the demands of our domestic clients. With our vast team of dedicated professionals and latest technology we offer an unparalleled range of refined products with credible services which is recognized and appreciated by our clients all across the globe.

❖ Our team produces small as well as bulk consignments in a stipulated time frame.

We are a time honouring organization offering an extensive array of pharmaceutical formulation machinery which is fabricated from the best grade of raw materials acquired from authentic sources. Our precisely designed range comprises of , Packing Conveyors, Coating Pans, Colloidal Mills, Blenders. Colloid Mill GMP 3HP and 5HP. . We are specialise in , , Multi Mills and Vibro Sifters , Ribbon Blender , Double Cone Blender, Octagonal Blenders , Volumetric Screw Feeder , Max Mixer, Paddle Mixer, Storage Tank , Paste Prepration Vessels , Mixing Vessels , Reactor , Zero Hold-up Sparkler Filter Press . Ipc bin,

- Our Salient Features
- High Performance
- Sturdy Construction
- ❖ Durable and Reliable
- ❖ Infrastructure

We possess a vast infrastructure that houses various departments which aid in the smooth & fast production of our wide array of products, confirming to International Standards. The units of our infrastructure comprise of:

- Production
- Quality Testing
- ❖ In-House Design
- \* Research and Development
- Packaging
- Warehousing

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Our state-of-the-art manufacturing plant spans across a staggering 1000sq.mt equipped with an installing capacity of 1000 units. Well equipped with technology and advanced machinery enables us in expert production of huge quantities of our machines:

- Milling Machines
- Shearing Machines
- Drilling Machines
- Lathe Machines

Besides our manufacturing unit, our spacious warehouse efficiently stores the raw materials and the finished products in abundance and enables in delivering bulk orders on time.

### ❖ Professional & Experienced Personnel

Our team of qualified professionals and skilled craftsmen work in perfect harmony and are driven to deliver excellent quality products with efficiency and agility. Under the guidance of our mentor, Mr.Kantilal Panchal, our products fullfilly meet the industries International Standards. Our mentor holds a Master's degree in Mechanical Engineering making him adept in this realm and his tremendous efforts in the development of the workforce and organization have enables us in reaching the heights of success since the very inception. Our Experienced team comprises of:

- Qualified Engineers
- Procuring Agents
- ❖ Technical Experts
- ❖ Skilled Personnel
- Sales and Marketing Executives
- Quality Controllers

All activities taking place in our organization right from manufacturing to exporting are meticulously supervised by our talented professionals. They have contributed significantly towards the development of the company, forging a way ahead, thereby bringing a lot of recognition to our company.

### \* Research & Development

Our R&D team is run by a team of researchers who focus on market research practices. They efficiently study the market trends and enable us to manufacture our products to the highest standards, matching the international standards. Our team continuously adapts innovative technology and sophisticated machines which cater to the demands of our high-profile client base all across the globe. The department has provided us with ample scope for development of our gamut of machines.

### Quality Assurance

We are continuously working toward the improvement of our product quality and reliability. We aim towards delivering top quality products which not only live up to

### (An ISO 9001 : 2015 Certified Company)

our clients expectations but exceed them. Our world class machines are stringently checked and assessed by our expert quality control team at every stage of the prod

production line. Everything that goes into the making of these finely crafted machines is being assessed, checked and only then is the flawless product certified for reaching the clients. Our machines are widely applicable in pharmaceutical industries for our high-profile clients, hence we check our machines on the basis of:

- Strength
- Durability
- Effectiveness
- Working Efficiency
- Precision
- ❖ Accurate Dimensions
- Quality
- Flawlessness

Well equipped with the latest technologies, we efficiently produce top-of-the-line array of machines which match the international standards. Moreover, we take all necessary precautionary measures to prevent wastage and rejection by our Quality Control team.

#### Client Satisfaction

We always stride towards satisfying our broad client-base all across the globe with our exclusive range of pharmaceutical formulation. Since the very beginning we have been offering unparalleled quality range with reliable services, thereby enabling the company to reach the sky-scraping status. Our efficiency and dedication towards providing our clients the best-in-class product has produced a long list of happy and satisfied clients. Our clients centric approach and efforts in upgrading our range has helped us in achieving the demands of the global market and also earned us the trust and reliance of our clients.

#### Why Us

We always aim towards the betterment of our products and satisfaction of our clients. We work vigorously towards producing superior quality products which are used in all Pharmaceutical Industries. Our team of experienced and professional personnel make sure that every detail is paid attention to and the perfect product is crafted with accuracy, precision, durability and flawlessness. We have successfully achieved an unrivaled position in the global market owing to the following essential attributes:

- Ethical Business Policy
- Quality Range of machines
- ❖ Fabrication in Conformation to the International Standards
- Excellet Services
- Timely Delivery



### \* MULTI MILL



- **❖** SALIENT FEATURES
- Suitable for Granulation/Pulversing/shredding
   & Chopping of Materials
- > Multi Seed Drive for various Product Grading.
- > Easy Dismantling & Cleaning.
- Output 20kg To 400kg / HR Depend upon Machine Model Characteristic of Product & the Screen Size.
- > Easy maneuverability with the help of Castor Wheels.
- Beaters 8 to 12.nos. with Knife/Impact Edge & 2 Scrapper Blades.
- Rotor Speed 750 / 1500 / 2100 / 3000 RPM Approx.

MULTI MILL is designed to utilise the principle of variable force swing beaters having both knife and impact edges rotating within a selected screen to control the particle reduction. Material fed in to the processing chamber moves to the periphery and passes through the screen radially and tangentially. Finally the processed material gets collected in to the container kept below the processing chamber.

### **Technical Specifications**

Drive Motor: 3HP / 1440 rpm / 3 Phase / 440V / AC. D.O.L. starter provided with reversible

switch.

Rotor RPM: 750 / 1400 / 2200 / 2800 (approximate).

Blades 12 Nos. with Knife & Impact Edges & 02 Nos. Scraper Blades.

Output: Depending upon the products and the reduction required in sizes.

Foundation not required. Castor wheel mounted base.



### COLLOID MILL



#### **❖** SALIENT FEATURES:

- > Unique for Grinding, Homogenizing, Emulsifying, Dispersing, Mixing and Extracting.
- > Versatile Machine for Homogenizing and Milling Upto 5 to 10 Micron Particle.
- > Three way Cock System for Draining and Recirculation of the Liquids Provided as Standard. Extra Discharge Sprout Provided as a Standard for Viscous Products.
- > Modified Design of Semi Concave Teeth in Rotor and Stator Reduces Motor H.P. and Gives Better Perfomance in Size Reduction without Damaging the Product.
- > Contact Parts Can Easily Dismantled for Cleaning.



# **❖** VIBRO SIFTER



#### **❖ SALIENT FEATURES:**

- ➤ Ideal For Gradation & Separation Of Dry Powder, Granules And Semi Solids/ Liquids.
- > Models 20", 30", 36", & 48"
- ➤ Modular Design Of Decks With Easily Fitted Clamps
- > Suitable For Widest Range Of Material
- > Less Power Consumption, Variable Flow Pattern
- ➤ Dust Free Arrangement, Lead Free Sieves
- ➤ Easy Dismantling And Cleaning
- > Output 80 to 200 Kgs/hr Depend Upon Characteristic of Material
- > M.O.C.S.S. 304/316/3161
- > Rubber Moulded Sieve As Optional
- ➤ Ball Tray Arrangement (For Chocking Of Sieves)
- > Freed Tray Arrangement (for Smooth Flow Of Materials)
- ➤ CGMP Model With Documentation (IQ, DQ, PQ, OQ)
  -As Option

Model	12"	20"	30"	36"	48"
Screens	SS 316 / 304	SS 316/304	SS 316 / 304	SS 316/304	SS 316/ 304
Screen Dia.	335mm.	520mm.	750mm.	950mm.	1220mm.
Capacity/Hour*	20 to 70 kg	20 to 140 kg	30 to 250 kg	80 to 300 kg	200 to 400 kg
Charging Height	1080 mm	1200 mm	1200 mm	1200 mm	1050 mm
Discharging Height	625 mm	750 mm	750 mm	750 mm	500 mm
Electric Motor	0.25 HP special	0.25 HP special	0.5 HP Special	0.5 HP Special	1.5 HP Special
	Vibratory Motor				
Net Weight (Approx.)	70 Kgs.	150 Kgs.	1 70 Kgs.	200 Kgs.	225 Kgs.
Machine Dimension	750mmx750mm	1120mmx1120mm	1360mmxI360mm	1550mmx1550mm	1950mmx1950mm
(LxWxH)	1080mm	1200mm	1200mm	1200mm	1050mm



### **❖** TURBO/CENTRIFUGAL SIFTER



### **❖ SALIENT FEATURES**:

- » M.O.C.S.S304/316/316L
- > It is most suitable for Large Quantum Sifting & Milling.
- > It is Portable, Compact in Design and Totally Vibration Free.
- > The product feed & Discharge being a continuous process, the entire system can be provided for online Applications with Dust Free arrangements.
- > It can be easily dismantled, Cleaned and Assembled in a short duration.
- > It need less maintenance & Power consumption than the conventional sifters.
- > High Capacity & Optimum use of Space.
- > Castors wheels provided in the bottom for easy Mobility.
- > GMP model with documentation (IQ, DQ, PQ,OQ).



# \* TRAY DRYE



#### **❖** SALIENT FEATURES:

- ➤ Double Wall Construction.
- ➤ Rigid S.S Frame Work.
- ➤ Glasswhool Insulated.
- > Heating Media Electric/ Steam For Uniform Drying.
- ➤ Unit With Air Inlet, Air Filter.
- ➤ Adjustable Damper (Outlet).
- > Specially Designed Locking System is Provided Easy Tighting of the Door.
- > Sophisticated Control Panel With On/Off Push Buttons Indicating Lamps.

Models	TD-12	TD-24	TD-48	TD-96	TD-192
Loading Capacity	12 Trays	24 rays			
No. of Doors	One	One	One	Two	Two
No. of Blowers	One	One	One	Two	Two
No. of Motors / H.P	1 / 0.5 H.P.	1 /0.5 H.P	1 / 1 H.P	2 / 1 H.P	4/ 1 H.P
3 phase 415 volts	3 phase	3 phase	3 phase	3 phase	3 phase 415
	415 volts	415 volts	415 volts	415 volts	volts
Electrical Heating Load for 100C/200C/ 300 C	3kw/6kw/ 9kw	6kw/9kw/ 12kw	9kw/15kw /18kw	15kw/21kw/ 27kw	36kw/42kw/ 48kw
Steam Heater No. of coils.	2	2	2	2	2
Steam Pressure	3.3 kg / cm2	3.3 kg / cm2	3.3 kg / cm2	3.3 kg / cm2	3.3 kg / cm2
Steam Consumption	25 LBS / hr	45 LBS / hr	60 LBS / hr	80 LBS / hr	120 LBS / hr
Insulation in mm 100C/ 200C / 300 0C	50 / 75 / 75	50 / 75 / 75	50 / 75 / 75	75 / 75	50 / 75 / 75
No of Trolleys	Rack System	Rack System	Rack System	Rack System	Rack System
Tray Size	812 x 406 x 31	812 x 406 x 31	812 x 406 x 31	812 x 406 x 31	812 x 406 x 31
Trolley Dimension	Fixed Racks	Fixed Racks	Fixed Racks	Fixed Racks	Fixed Racks



# **❖ VACUUM TRAY DRYER**



### **SALIENT FEATURES:**

- > Suitable Size Condenser & Receiver in SS 316/304 to Condensate Collection.
- > Specially Designed Locking System is Provided Easy Tighting of the Door.
- > View Glass is Provided on the Receiver to see Condenser Level.
- > Vacuum and Temperature Gauges are Provided.

			Tray on	Water Heating System		(	Oil Heating S	ystem
Models	Shelves Nos	Tray Nos	each self	Heater KW	Circ. Pump	Heater kw	Circ pump	Vacuum pump
VTD 06	6+1 Dummy	6	1	3	0.5	6	0.5	2/3
VTD 12	6+1 Dummy	12	2	6	0.75	9	1	3
VTD 24	12+1 Dummy	24	2	12	0.75	18	2	5
VTD 36	12+1 Dummy	36	3	15	1	24	2	5/7.5
VTD 48	16+1 Dummy	48	3	18	1	36	3	7.5
VTD 96	16+1 Dummy	96	6	30	1/2	48	3	12.5/15



# **STARCH PASTE KETTLE**



#### **❖** SALIENT FEATURES:

- > Itis Specially Designed for Preparation of Binder Material.
- > Hemispherical Kettle with Jacket Mounted on Trunion Supports with the Help of Shaft.
- > The Kettle has a Small Cylndrical top Shell With a Spout for Pouring out Binder Mass.
- > Jacket is Provided with Steam Accessories, Pressure Gauge, Safety Valve and Vent Cock.
- > The Kettle is also Provided with a Leverwith Hand Wheel to Accomplish Tilting Manually.
- > The Kettle is Provided with 16 Swg ThickS.S.304 Loses Lid.



# ❖ DOUBLE CONE BLENDER



- **❖** SALIENT FEATURES:
- > Capacity 25 Ltrsto 10,000 Ltrs
- > Eficient& Versatie Mixer.
- ➤ Ideal For Mixing Powders&Homogenous Lubrication OfGranules.
- > S.S. Baffles Are Provided.
- > Safety Guards Provided With Limit Switch Interlocked To Motor.
- > EasrCharging Of Materials Through S.S Bins.

MODEL	GROSS CAPACITY	WORKING CAPACITY OVERALL DIMENSIONS (in mm)					
	(in Liters)	(in Liters)	(L)	(B)	(H)	MOTOR HP	
VSPM-CB-75	75	53	1000	2000	1500	2.HP	
VSPM-CB-150	150	70	1800	2000	1500	3.HP	
VSPM-CB-300	300	210	1800	2800	2000	3.HP	
VSPM-CB-500	500	350	1800	3000	2200	5.HP	
VSPM-CB-750	750	525	1800	3200	2200	5.HP	
VSPM-CB-1000	1000	700	2000	3500	2400	10.HP	
VSPM-CB-1500	1500	1050	2300	4000	3400	10.HP	
VSPM-CB-2000	2000	1400	2500	4300	3600	15.HP	



### \* Rotocon Vacuum Dryer



Application: A rotary cone vacuum dryer is used for drying and mixing raw materials to make a product. This machine can be used in pharmaceutical materials, making insecticides, pesticides, and also for food products and cosmetics.

The connection pipe is turned upwards in the cone and is fitted with a dust filter at its end. Inlet and outlet pipes pass through the outer trunnion for the supply of suitable heating medium to the jacket. A special design of a rotating valve is used for this purpose. One of the trunnions is driven through a

reduction gear and chain drive. Rotation speed will range from 12 rpm for small units to large commercial installations. The Horsepower is varied between 0.5 and 15. The base cylinder diameter is about 1 m to 3m.

The RCVD facilitates enhanced drying efficiency, low temperature operation and economy of process by total solvent recovery. It helps cGMP base working by achieving optimum dust control, while offering advantages of efficient charging and discharging of materials.

#### **❖** SALIENT FEATURES:

ROTATING CONE WITH VACUUM DRYER is high precision low temperature vacuum Drying. The Rotated Double Cone Vacuum Dryer is suitable for drying the material which operates at low Temperature, easily oxidized, poisonous in nature. The drier is advanced in design, simple in inner structure, easy for cleaning, to discharge all raw materials, convenient in operation and improving work environment. Meanwhile raw material is rotating accompanying with the rotating of container; raw materials cannot be accumulated onto the wall of container, so it has high efficiency heat transfer and high speed drying which save energy.

- > Granular / pasty wet materials can be handled.
- > Low temperature operation is possible.
- > Solvent recovery can be carried out.
- > System is batch.
- > High energy efficient.
- > Mode of heating is indirect.
- > Conduction drying & Closed operation.



# **❖** OCTAGONAL BLENDER



#### **\*** SALIENT FEATURES:

- > Suitable For QuickAnd Efficient Mixing For A Complete Range Of Powders, Particulate And Granular Materials.
- ➤ Homogeneous Mix. Gentle Tumbling Action With A Specially Designed Baffle.
- > Easy Charging Of Materials Through S.S. Rins
- > Capacity -20 Ltrs. to 10,000 Ltrs.
- > MOC-S.S. 304/316/316 1
- > Shape Of Container -Polygon Shaped Frustum.
- > S.S. Octagon Type Body With Rectangular Central Portion Top And Circular Bottom With A Butterfly Valve.
- > CGMP Model With Documentation (IQ, DQ, PQ, OQ)-As Option

MODEL	GROSS CAPACITY	WORKING CAPACITY	OVERALL D	IMENSIONS (	in mm)	
	(in Liters)	(in Liters)	(L)	(B)	(H)	MOTOR HP
VSPM-OCB-75	75	53	1000	2000	1500	2.HP
VSPM-OCB-150	150	70	1800	2000	1500	3.HP
VSPM-OCB-300	300	210	1800	2800	2000	3.HP
VSPM-OCB-500	500	350	1800	3000	2200	5.HP
VSPM-OCB-750	750	525	1800	3200	2200	5.HP
VSPM-OCB-1000	1000	700	2000	3500	2400	10.HP
VSPM-OCB-1500	1500	1050	2300	4000	3400	10.HP
VSPM-OCB-2000	2000	1400	2500	4300	3600	15.HP



### \* V BLENDER



### **SALIENT FEATURES:**

- > Model Available: 15 Litresto 1500 Litres.
- > M.O.C.S.S304/316/316L
- > The Blend is Achieved by the Constant Dividing & Intermeshing of particle movement provided by two Connected Cylinders.
- > The Particle size reduction is Minimized Due to the absence of any moving blades.
- > Suitable for Quick & Efficient mixing for a complete range of Powders, Particulate & Granular Materials.
- ➤ Easy Charging of Materials through S.S. Bins.
- > Safety guards provided with limit switch interlocked to Motor.
- > Option Flame Proof Motor & Control Panel. Mechanical/ Hydraulic Pallet Truck. Variable Frequency Drive (VFD).

Material Charging Platform. Can be offered for Vacuum Application.

> GMP model with Documentation (IQ,DQ,PQ,OQ).

Model No.	Gross Capacity approx.	Working Capacity approx.	Overall Dimensions (in mm) (L) x (W) x (H) approx.	Discharge Height	Charge Opening	Power Supply
VCB-5	16 Ltrs	10 Ltrs	750x580x650	300mm	100mm	0.5 H.P.
VCB-10	35 Ltrs	20 Ltrs	1100x450x1200	300mm	100mm	0.5 H.P.
VCB-25	80 Ltrs	50 Ltrs	1200x600x300	450mm	150mm	1.0 H.P.
VCB-50	150 Ltrs	100 Ltrs	1400x800x1500	450mm	150mm	2.0 H.P.
VCB-100	300 Ltrs	200 Ltrs	1850x900x1900	450mm	200mm	2.0 H.P.
VCB-150	470 Ltrs	300 Ltrs	2000x1100x2000	450mm	200mm	5.0 H.P.
VCB-200	615 Ltrs	400 Ltrs	2100x1200x2100	450mm	200mm	6.0 H.P.
VCB-250	770 Ltrs	500 Ltrs	2200x1300x2200	450mm	200mm	7.5 H.P.
VCB-300	1000 Ltrs	600 Ltrs	2300x1400x2300	450mm	200mm	7.5 H.P.
VCB-400	1340 Ltrs	800 Ltrs	2350x1800x2350	600mm	250mm	7.5 H.P.
VCB-500	1500 Ltrs	1000 Ltrs	2400x1900x2400	800mm	250mm	10 H.P.



# \* RIBBON BLENDER





### **SALIENT FEATURES:**

- > Ideal for Uniform and Homogeneous Mixing of Dry or Semi Wet Powder & Granules Where High Shearing Force is not Required.
- » Basically an Open Tub with Welded or Botled end Caps on Each End.
- > Shaft Seals Incorporated Into End Caps.
- > Bearings Supported by Framework.
- > PTFE Gland Mechanism Provided at Shaft Ends to Prevent Outside Lubricants From Entering into the Mixing Chamber and to Prevent Inner Leakage.
- > The Drive System is Through a Suitable Worm Earand Motor
- > Bottom Discharge Slide Regulaed Hrough Butterfly Valve of Suitable Diameter.



### **❖** MASS MIXER





### **SALIENT FEATURES:**

- > Ideal For Mixing Dry&WetMaterial.
- > Paddles Type Blades So Arranged On The Shaft To Give Through Uniform Mixing Of Thick Heavy Material.
- > The Drive System Is Through Suitable Worm Gear And Motor.
- > Provision For Tilting Arrangement, Reversible Switch And Safety Lock-switch To Stop The Mixer As Soon The Cover Is Opened.
- > PTFE Gland Mechanism Provided at Shaft ends to Prevent Inner Leakage.
- > The Mass Mixer Is Also Provided With A Lever With Hand Wheel To Accomplish Tilting Manually.



### COATING PAN



#### **❖ SALIENT FEATURES:**

- > Suitable For Coating Of Tablets & Confectioneries (Sugar/ Film Coat)
- > Models Available From 12" To 72 1'
- > Suitable Exhaust Blower Available Heaters & Blower Motor Is Electrically Interlocked
- » MOCS.S.304/316/316L
- > Angle Inclination Of 45 And Can Be Adjusted As Pre Requirement
- > Drive Unit With Reduction Gear Box Provided
- > S.S. Structure With Adequate Opening For Easy Maintenance
- > CGMP Model With Documentation (IQ, DQ, PQ, OQ)- As Option



# **❖ INLINE HOMOGENIZER**



### **\***SALIENT FEATURES:

- > Rotor And Stator Type
- > Trolley Mounted, With Pu Wheels And Support For Easy Handling.
- > Different Type Of Stator (coarse/medium/fine)forSpecific Particle Size Reduction



# **❖ ZERO HOLD UP FILTER PRESS**



#### **❖** SALIENT FEATURES:

- > Complete filtration of the batch without any hold up due to reverse flow of liquid hence large saving in time & cost.
- > Back wash facility can be provided for continuous operations.
- > No scavenger arrangement required.
- > The cake, filteraid & solids remain totally enclosed allowing filtration of toxic, hazardous & explosive liquids.
- > No contamination of internal surface of shell.

The top dome structure ensures fast & easy removal of cartridge assembly &cleaning of cake.

> Other features same as standard flow type.

Model	Dia. Of Plates	No. of Plates	Filtering Area(m)	Cake Holding Capacity	Flow Rate LTRS/HRS	Size of Pump	Motor HP
\/DN//711_0	8"	6	0.217	4.5	600	0.5"	1 HP
VPMZH - 8	O	8	0.279	5.5	800	0.5"	1 HP
		8	0.819	22.5	1500	1"	2 HP
VPMZH - 14	14"	10	1.001	27.5	1700	1"	2 HP
		12	1.183	32.5	1900	1"	2 HP
		10	1.65	44	4000	1.5"	3 HP
VPMZH – 18	18"	12	1.95	52	4600	1.5"	3 HP
V PIVIZN - 10	10	15	2.40	64	5500	1.5"	3 HP
		24	3.75	100	8200	1.5"	3 HP
		15	4.192	136	7000	2"	5 HP
VPMZH – 24	24"	18	5.035	162	8500	2"	5 HP
		24	6.625	213	12500	2"	5 HP
		7	4.176	118	7000	2.5"	5 HP
VPMZH - 33	33"	10	5.736	163	10000	2.5"	5 HP
V ΓΙVΙΔΠ - 33	33	14	7.821	222	13500	2.5"	5 HP
		22	12.5	345	20000	2.5"	5 HP



# **❖** MEMBRANE FILTER HOLDER



### **❖** SALIENT FEATURES :

- > Model Available : 142mm & 293mm Dia.
- > M.O.C.S.S304/316/316L.
- > It is provided with Center and Non Sticky S.S. Perforated Sieve, Silicon 'O' Ring Detachable S.S. Stand and with Inlet Outlet Connection etc.
- > Option : Bubble Test Arrangement.



# **❖**IPC Bunker and Bins



### **❖ SALIENT FEATURES:**

- > Model Available : 5 Litres to 2000 Litres.
- > M.O.C.S.S304/316Quality
- > Suitable for Inline Process with Milling, RMG & Sifter
- > It helps to Control Containment and Cross Contamination.
- > Provided by Butterfly Valve for Discharge.
- > Personal Safety.
- > Effective Process & Unit Operation Feed.
- > Reduction is Segregation.
- > Bin with Square tank with 4 leg & Bottom Slope from Body to Valve, Which are required to be use at Blender.
- > Bin with Round Shape Tank with 4 legs & Bottom Slope from Shell to Valve, Which are Required to just store & move the Material.
- > GMP model with Documentation(IQ,DQ,PQ,OQ).



### Conta Blender GMP





### **Special Features**

- > All contact parts are S.S. 316L as per cGMP Standard.
- $> 0^{\circ}$  stopping for easy docking and unlocking of the bin.
- > Automatic operation of the blending cycle through pre-set timer.
- > Built in butterfly valve for at the bottom for discharge.
- > Heavy duty structure with safety railing interlock.
- > Entire working area of the blender is protected by railing, if railing will open drive will stop Immediately.
- > Short mixing & granulation time.
- > Easy to clean design.
- > Capacity 1.ltr's to 1500.ltr's

### **\*** Advantages

- > Processing of different sizes of production in single equipment.
- > Dust free operation in solid dosage processing area.
- > No risk of defending on extended processing.
- > Containerized transfer of processed material avoiding manual scooping.



# Lifting and Positioning Device



Lifting and positioning device is designed to lift and position any type of 'in process' container or storage bins. This device is mainly used in solid dosage manufacturing and also for liquid compounding operation. This device is designed to achieve dust free transfer of 'In process' enhancing cGMP standard and eliminates laborious manual operation

### **Technical Specification:**

- ➤ Lifter is designed for capacity of 150 2500KG
- ➤ Lifter arm is made of S.S 304 material
- > Main lifting column is made of MS structure and externally claded by SS 304 material with front side covered with PVC bell to prevent powder entering the column area.
- > Floor and coding swivel bearing units are completely enclosed with SS 304 Material.
- > Hydraulic lifting arrangement comprised of double acting hydraulic cylinder, actuated by gear pump through directional control valve.
- > Power Pack -The electro hydraulic power pack consist of reservoir oil level indicator, filter breather, suction stainer, gear pump and electric motor
- > Operation Safety -To have safe operation to protect man and machine our lifting unit is provided with various protective arrangements such as non return valve, which prevents litter coming down incase of hose failure.
- > Bin up position locking arrangement be given by means of special stopper arrangement on request.
- > . No Chance of any kind of segregation happening during transfer of blend
- ➤ Gross Weight 3000Kg
- ➤ Net Weight-2500Kg



# **\*** OINTMENT PLANT



### **❖ SALIENT FEATURES**:

- > The Automatic Liquid Manufacturing Plant Is Designed To Be Operated Only By One Operator.
- > All Material Transfer Are Done ByVacuum Or By Transfer Pumps.
- > All The Vessels Are Cgmp (paint Free Construction).
- > The Gaskets Used Are OfSilicon (food Grade)
- > All Contact Parts Are OfS.s.316 (ss304 Provided On Demand) & Finished To Mirror& Matt Finish.
- > The Entry Of Stirrer & High Speed Emulsifier Are From Top. In-line Emulsifier (as Per Customer Choice) Provided On Demand. (optional In Liquid Manufacturing Plant).
- > Transfer Pumps Provided To Transfer Ready Product To Filling Line.
- > The Entire Plant Is Equipped With Cip & Sip Connections, So That Customer Can Use This Facility, If Have Cip & Sip Equpment.
- > All Values Of Temperature & Time Of The Plant Are Indicated Digitally On The Control Panel. Ampere Indicates On Ampere Meters. (automatic Liquid Manufacturing Plant).



# \* LIQUID / SYRUP / ORAL MANUFACTURING PLANT



#### **❖ SALIENT FEATURES:**

Capacity from 100 Litres upto 2000 Litres:

- > The Automatic Liquid manufacturing plant is designed to be operated only by one operator and one helper.
- > All material transfers are done by Vacuum or by Transfer Pumps.
- > All the Vessels are CGMP (Paint free Construction).
- > The Gaskets used are of Silicon (Food Grade).
- > All Contact parts are of S.S. 316 Quality material (SS304 provided on demand) & Finished to mirror finish and crevice free.
- > The entry of Stirrer & High Speed Emulsifier are from top. In-Line Emulsifier (As per customer choice) provided on Demand. (Optional in Liquid Manufacturing Plant).
- > All Vessels are suitable for internal pressure of 1 KG./SQ. CM. and Hence can be Sterilized.
- > All Pipes, Pipe Fittings and Valves are of SS316 / Ss304 (As per customer requirement) Seamless Quality, Internally Electro Polished, with Tri-Clover Ended Joints.
- > Transfer pumps provided to Transfer ready producttofilling line.
- > The Entire plant is Equipped with CIP & SIP Connection, so that customer can us this facility, If have CIP & SIP Equipment.
- > All Values of temperature & time of the plant are indicated digitally on the Control Panel. Ampere indicates on Ampere Meters. (Automatic Liquid manufacturing Plant).
- > A Micro processor Based Automatic operating Liquid Manufacturing Plant can be Designed as per Requirement (Optional).
- > All the Inlet & Outlet connections are provided with Tri Clover joints, which are very easy for cleaning & Replacement.



# \* PRESSURE VESSEL



### **\*** SALIENT FEATURES:

- > Ideal In Injectable Section For Filling Sterile Products.
- > Provided With Inlet- Outlet Nozzle And Safety Valve.
- > Joints Are Argon Welded.
- > A Long Tube Is Provided To Ensure Complete Drawing Out Of The Fluid.
- > Working Pressureof3KG/CM.Square.
- > For Air Tight Sealing Silicon "O" Ring is Used.



### **❖** STORAGE TANK





These storage tanks are offered to our clients in the following shapes:

- > Horizontal Storage Tanks
- Vertical Storage Tanks
- > Elliptical Shaped Storage Tanks
- > Dished Shaped Storage Tanks
- > Flat Storage Tanks
- > Conical Head Storage Tanks
- > Stainless steel Tanks
- > cylindrical storage Tank
- > Vegetable Oil storage Tank
- > Chemical storage Tank etc

We hold expertise in offering SS Storage Tanks for meeting the process demand of chemical industry. We use various material of construction such as MS, Stainless Steels, Capacity from: 50 Liter. to 50,000 Liter. in M.S., S.S. 304, S.S.316 Material. Applications: Chemicals, Pharmaceuticals, Food Products, Dairy & others



### **❖** MIXING TANK





### **Salient Features:**

- > Available from 100 Ltrs. to 20000 Ltrs. capacity.
- > cGMP construction available on demand
- > MOC shall be MS / SS 304 / SS 316 as per clients' requirement.
- Available in different options of top & bottom ends like flat, dished, conical
- > Available in plani as well as steam / hot water jacketed.
- > Jacketed vessels available in different jacket option i.e simple jacket, limpet jacket, dimpled plate jacket.
- > HOT, COLD or HOT & COLD (dual) insulation can be provided as per clients' requirement.
- > Different agitator design to suit process requirement.
- > Available in LUGS or LEGS mounting position



### **\***REACTOR



Reactor is mostly known as Chemical Reactor, Industrial Reactor, Jacketed Reactor, Limpeted Reactor, Pharmaceutical Reactor, Process Reactor, Stainless steel Reactor, Agitated Reactor, Mixing Vessels etc

### Technical Specifications

Model	Gross capacity	Working capacity	Shell	HP/ RPM
	(In Liters)	(In Liters)	Dimensions	(PITCH BLABE)
R - 0.5 KL	600	500	Ø 800 x 1000 HT.	0.6
R - <b>1</b> KL	1200	1000	Ø 1060 x 1250 Ht.	1.5
R - <b>1.5</b> KL	1800	1500	Ø 1200 x 1500 Ht.	2
R- <b>2</b> KL	2400	2000	Ø 1300 X 1600 Ht.	2.5
R - <b>2.5</b> L	3000	2500	Ø 1400 X 1800 Ht.	3
R - <b>3</b> KL	3600	3000	Ø 1500 X 1900 Ht.	4
R - <b>3.5</b> KL	4200	3500	Ø 1600 X 2000 Ht.	4
R- <b>4</b> KL	4800	4000	Ø 1650 X 2100 HT.	5
R - <b>4.5</b> KL	5400	4500	Ø 1700 X 2100 HT.	5
R - <b>5</b> KL	6000	5000	Ø 1800 X 2200 HT.	6
R - <b>6</b> KL	7200	6000	Ø 1900 X 2500 HT.	7
R- <b>8</b> KL	9600	8000	Ø 2100 X 2500 HT.	10
R - <b>10</b> KL	12000	10000	Ø 2250 x 2800 Ht.	12
R - <b>12</b> KL	14400	12000	Ø 2400 x 3000 Ht.	15
R - <b>15</b> KL	18000	15000	Ø 2550 x 3200 Ht.	18
R - <b>20</b> KL	24000	20000	Ø 2800 x 3500 Ht.	24



### Address

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