Ratnakar

RATNAKAR PHARMA MACHINERY AND RATNAKAR TABLET TOOLS

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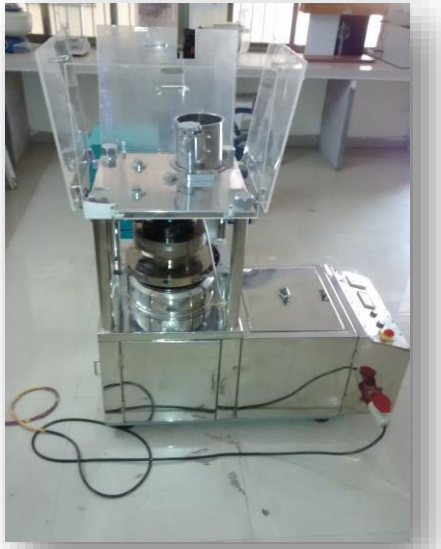
RATNAKAR TABLET TOOLS

RATNAKAR PHARMA MACHINERY









MINI TABLET PRESS

PURPOSE: R & D /PILOT SCALE PROJECTS
MINI ROTARY TABLET PRESS RANGE: 4 TO 12 STATION
SINGLE ROTARY: D AND B TOOLING
TABLET YIELD: 120 TO 360 /MIN MAX.

ROTARY TABLET PRESS – 4 TO 81 STATION

RATNAKAR GROUP:
MFGRS & EXPORTERS OF PHARMACEUTICAL DIVERSED MACHINERY RANGE
MACHINERY

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RATNAKAR TABLET TOOLS

RATNAKAR PHARMA MACHINERY

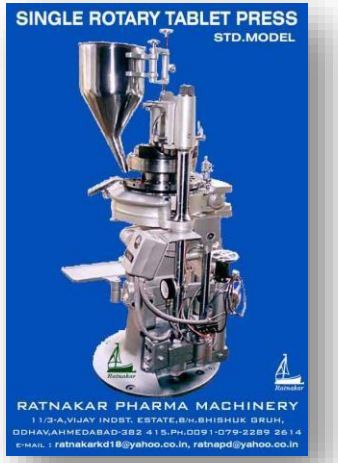
RATNAKAR SINGLE ROTARY TABLET PRESS /STANDARD OR GMP

PURPOSE: PHARMACEUTICALS - NEUTRACEUTICALS
ROTARY PRESS RANGE: 16 TO 20 STATION
SINGLE ROTARY: D AND B TOOLING
TABLET YIELD: 260 TO 840 TABLET /MIN

ROTARY TABLET PRESS – 4 TO 81 STATION

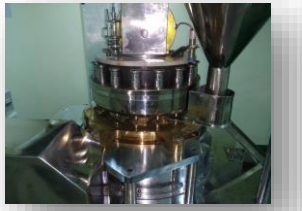
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RATNAKAR DOUBLE ROTARY TABLET PRESS (STANDARD OR GMP)

PURPOSE: PHARMACEUTICALS – NEUTRACEUTICALS
ROTARY PRESS RANGE: 27 TO 45 STATION
DOUBLE ROTARY: D AND B TOOLING
TABLET YIELD: 58320/136080 T0 86400/226800 TABLET /HOUR

ROTARY PRESS RANGE: 59 TO 81 STATION
DOUBLE ROTARY: D AND B TOOLING
TABLET YIELD: 86000/222000 T0 108000/54000 TABLET /HOUR

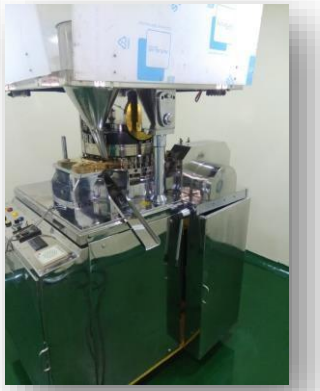
FEATURES:
FULLY AUTOMATIC PLC BASED
BILAYER SYSTEM
FORCE FEEDER SYSTEM

ROTARY TABLET PRESS RANGE AVAILABLE FROM – 4 TO 81 STATION

RATNAKAR GROUP:
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RATNAKAR PHARMA MACHINERY

RATNAKAR TRAY DRYER

PURPOSE: PHARMACEUTICALS – NEUTRACEUTICALS DRYING OF MATERIAL **RANGE:** R & D TO INDUSTRIAL APPLICATION (4-8-12-24-48-96 NOS.)
DEPENDS ON MATERIAL AND ITS PRODUCT NATURE

FEATURES:
FULLY AUTOMATIC PLC BASED
SEMI AUTOMATIC

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RATNAKAR PHARMA MACHINERY

RATNAKAR FLUID BED DRYER

PURPOSE: PHARMACEUTICALS – NEUTRACEUTICALS DRYING OF MATERIAL
RANGE: R & D TO INDUSTRIAL APPLICATION
CAPACITY: 5 TO 250 KGS.

FEATURES :
FULLY AUTOMATIC PLC BASED
SEMI-AUTOMATIC

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RANGE MACHINERY

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RATNAKAR PHARMA MACHINERY





RATNAKAR MULTI MILL

PURPOSE: PHARMACEUTICALS – NEUTRACEUTICALS SIZING- GRANULATION
RANGE: R & D TO INDUSTRIAL APPLICATION (*CAP : 5 TO 250 KGS.)
DEPENDS ON MATERIAL AND ITS NATURE AND SIEVES

FEATURES:
FULLY AUTOMATIC PLC BASED
VFD
SEMI AUTOMATIC

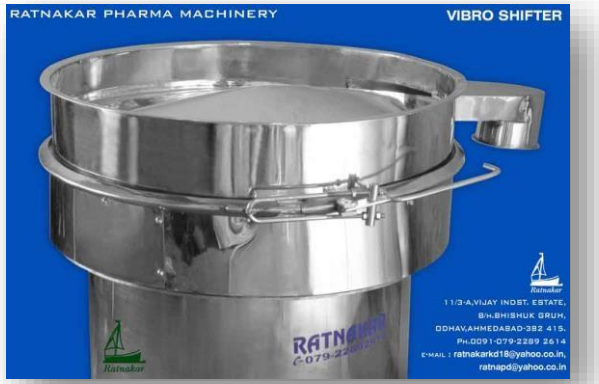
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RATNAKAR PHARMA MACHINERY





RATNAKAR VIBRO SIFTER

PURPOSE: PHARMACEUTICALS – NEUTRACEUTICALS SIEVING
SIZE: 20-30-42 INCH VIBRO TYPE
RANGE: R & D TO INDUSTRIAL APPLICATION
OUTPUT: (DEPENDS ON MATERIAL AND ITS NATURE AND SIEVES)

FEATURES:
SEMI AUTOMATIC

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RATNAKAR TABLET TOOLS

RATNAKAR PHARMA MACHINERY





RATNAKAR OSCILATING GRANULATOR /COMMUNITING MILL

PURPOSE: PHARMACEUTICALS – NEUTRACEUTICALS SIZING
RANGE: R & D TO INDUSTRIAL APPLICATION

FEATURES:
FULLY AUTOMATIC PLC BASED
VFD
VSEMI AUTOMATIC

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RATNAKAR TABLET TOOLS

RATNAKAR PHARMA MACHINERY

RATNAKAR BLENDER – DOUBLE CONE BLENDER /V BLENDER

PURPOSE: PHARMACEUTICALS – NEUTRACEUTICALS SIEVING
RANGE: R & D TO INDUSTRIAL APPLICATION
CAP: 50 TO 5000 LITRES (DEPENDS ON MATERIAL AND PRODUCT NATURE)

FEATURES:
FULLY AUTOMATIC PLC BASED
SEMI-AUTOMATIC

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RATNAKAR TABLET TOOLS

RATNAKAR PHARMA MACHINERY





RATNAKAR SINGLE RAPID MIXER GRANULATOR (RMG)

PURPOSE: RATNAKAR SINGLE RAPID MIXER GRANULATOR (GMP)
RANGE: 50 TO 1250 LITRES (DEPENDS ON MATERIAL AND PRODUCT NATURE)

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RATNAKAR TABLET TOOLS

RATNAKAR PHARMA MACHINERY



RATNAKAR MASS MIXER GMP

PURPOSE: HOMOGINIOUS MIXING OF WET MATERIAL OR DRY MATERIAL BLENDING.
RANGE: 50 TO 1500 LITRES (DEPENDS ON MATERIAL AND PRODUCT NATURE)

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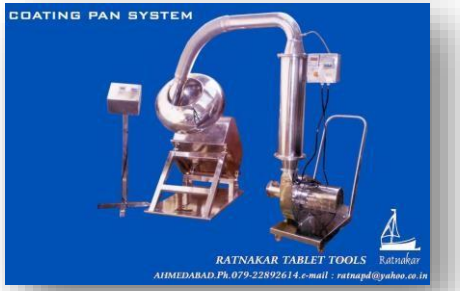






RATNAKAR TABLET TOOLS

RATNAKAR PHARMA MACHINERY





RATNAKAR COATING PAN

PURPOSE: RATNAKAR CONVENTIONAL COATING PAN MACHINE AND AUTO COATER
RANGE: 12 ,24,30,42,48

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RATNAKAR TABLET TOOLS

RATNAKAR PHARMA MACHINERY

RATNAKAR Extruder Spheronizer

PURPOSE: The Ratnakar Extruder and Spheronizer are two independent units integrated into a single machine, operating separately.

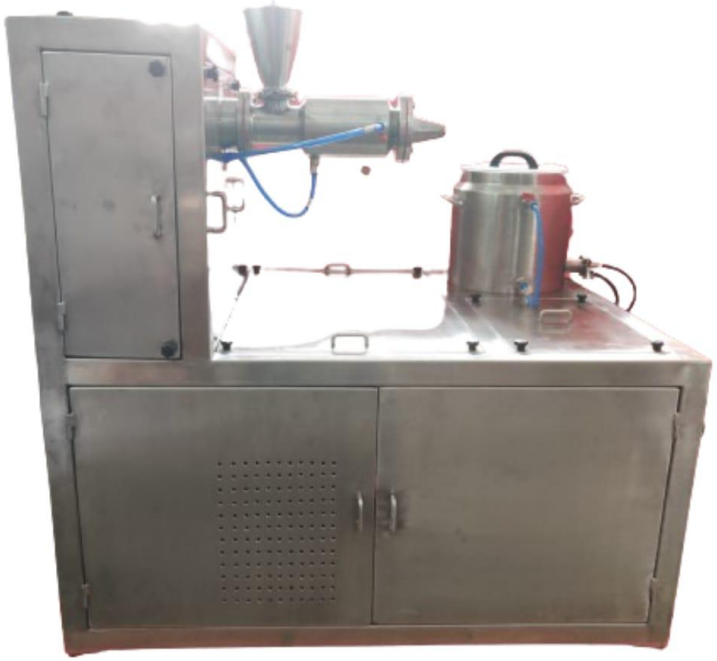
PRODUCE SPHERES WITH DIAMETERS RANG: 0.4mm to 8mm

The extruded material is then transferred to the **spheronizer**, which shapes it into uniform spheres.

The **spheronizer** is equipped with a **chiller unit** to ensure precise control over the process.

FEATURES:
FULLY AUTOMATIC
PLC-BASED VFD
SEMI AUTOMATIC

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RATNAKAR TABLET TOOLS

RATNAKAR PHARMA MACHINERY

RATNAKAR Planetary Mixer Machine (PLM)

PURPOSE: Wet mixing, forming a **homogeneous semisolid mixture** of ingredients in **pharma batch processes** under PLM.

The **planetary motion** of the beaters and mixers ensures thorough mixing with **minimal effort**, resulting in a highly uniform blend.

Producing **liquid homogeneous mixtures** as well.

FEATURES:
BASED VFD
SEMI AUTOMATIC



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RATNAKAR TABLET TOOLS

RATNAKAR PHARMA MACHINERY



RATNAKAR Advanced Silo & Storage Tank Systems (SST)

PURPOSE:
The SST line is meticulously engineered for the absolute, sterile storage of bulk raw materials, active pharmaceutical ingredients (APIs), and massive volumes of excipients. From complex granular powders susceptible to moisture to sensitive high-purity liquids, these containers ensure uncompromising product preservation and contamination control.

FEATURES:
BASED PLC-SCADA CONTROL: Fully automated inventory tracking, process monitoring, and seamless integration with plant-wide automation systems.
SEMI AUTOMATIC OPERATION (MANUAL OVERRIDE): Allows operators precise control over critical transfer and discharge operations while providing full safety interlocks.

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RATNAKAR TABLET TOOLS

RATNAKAR PHARMA MACHINERY



RATNAKAR Precision Dispensing Booth

PURPOSE:
To provide **critical containment and sterile handling** for material dispensing in a pharmaceutical environment. These booths, also called Dispensing Booths, establish an isolated environment to **weigh materials** while effectively **protecting the operator** from inhaling hazardous fine powders, thereby preventing product contamination and ensuring personnel safety.

FEATURES:
BASED PLC-SCADA CONTROL: Fully automated with data logging, batch report generation, and integration with the plant-wide SCADA system.
DOUBLE HEPA FILTRATION (SUPPLY & EXHAUST): Multi-stage filtration ensures a consistent, high-purity environment within the booth.
VFD-CONTROLLED AIRFLOW: Provides precise, continuous airflow control and energy efficiency based on real-time feedback.

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RATNAKAR Automatic Weighing & Dispensing System

PURPOSE:
Precise weighing and accurate portioning of raw ingredients (APIs and excipients) for pharmaceutical batch formulation processes under cGMP compliance. The system ensures exceptional accuracy through advanced load cell technology and precise feeding controls, reducing user error and ensuring highly uniform material dispensing. Integrated data logging and electronic batch records (eBR) for full process traceability.

FEATURES:
HIGH PRECISION SCALES (HIGH ACCURACY),
BASED VFD & PLC CONTROL,
FULLY CGMP COMPLIANT &
CLEANABLE DESIGN INTEGRATED MATERIAL HANDLING

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RATNAKAR TABLET TOOLS

RATNAKAR PHARMA MACHINERY



RATNAKAR CAPSULE FILLING MACHINE

PURPOSE:
High-speed industrial production, delivering a **precise dosage** of powders, pellets, or tablets into capsules for **GMP-compliant pharmaceutical and nutraceutical facilities.**

The **intermittent or continuous motion** using **tamping pins or dosator technology** ensures uniform filling with **maximum accuracy**, resulting in high-yield batches. The machine is designed for **multi-product filling**, including powders, pellets, and mini-tablets, with seamless changeover capabilities.

FEATURES:
PLC & HMI BASED CONTROL: Fully automated with a user-friendly touch screen for real-time monitoring and parameter adjustment.
GMP COMPLIANT CONSTRUCTION: All contact parts are made of Stainless Steel 316, with an SS 304 outer body for high-standard hygiene.
AUTOMATIC REJECTION SYSTEM: Sensors detect and automatically reject unopened capsules or improperly filled units.
DUST COLLECTION SYSTEM: Integrated vacuum cleaning for cleaner operation and reduced cross-contamination.
HIGH CAPACITY: Operating at speeds from 25,000 to over 150,000+ capsules per hour.

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RATNAKAR PHARMA MACHINERY



RATNAKAR Syrup Manufacturing Vessel

PURPOSE:
Blending and mixing actives (APIs), ensuring dissolution and forming a homogeneous liquid syrup in pharmaceutical and nutraceutical formulations under SMV.
The design features an efficient, controlled agitation system to ensure thorough mixing of liquids, powders, and sweeteners, with minimal air entrainment. This results in a highly uniform final blend and complete dissolution of components.
Producing oral suspensions and emulsions as well.

FEATURES:
Jacketed & Insulated: Designed for precise heating and cooling operations.
BASED VFD: Variable Frequency Drive for exact agitator speed control.
INTEGRATED CIP SYSTEM: Built-in Clean-In-Place mechanism for efficient sanitation.
SS316L CONSTRUCTION: High-grade stainless steel used for all contact parts.

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RATNAKAR Pre-Filled Syringe Machine

PURPOSE:

Comprehensive processing of **pre-sterile syringes in nested format**, including **washing**, **siliconization**, **filling**, and **stoppering**. It provides an efficient and precise automated solution for pharmaceutical products.
The advanced nested handling system minimises **particle generation** and **cross-contamination**. Integrated **process control** (IPC) ensures exact **fill volumes** and consistent **stopper positioning**.
Designed for handling delicate injectables with **minimal shear**. Options for various **fill technologies** like **peristaltic pumps** or **rotary piston pumps,** are available.

FEATURES:

FULLY AUTOMATIC
BASED VFD
INTEGRATED IPC
STAINLESS STEEL 316L CONTACT PARTS
MODULAR DESIGN

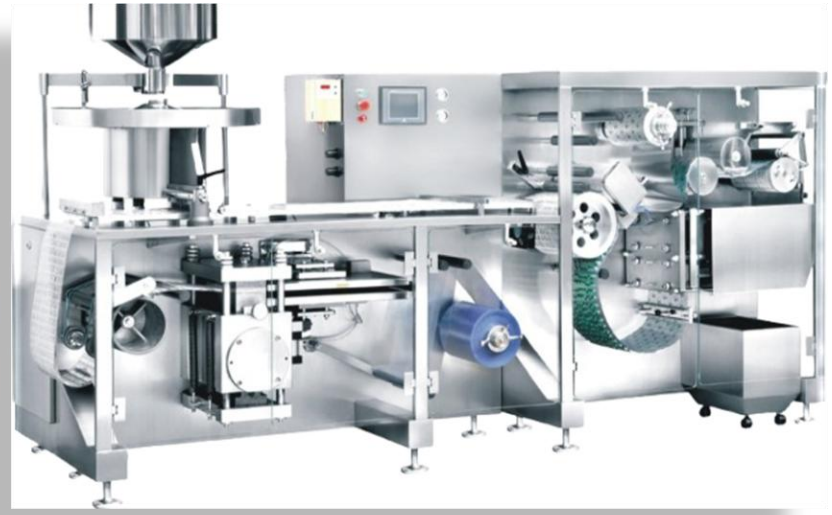
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RATNAKAR Blister Packing Machine

PURPOSE:
For automated blister packaging of solid dosage forms (tablets and capsules) in the pharmaceutical industry, creating secure, unit-dose blisters. The machine forms pockets (cavities) in a forming film (like PVC or Aclar). The product is dropped into the pockets, which are then sealed with lidding foil (Alu foil) to create a hermetic barrier. Ensures precise and high-speed packaging for consistent quality and extended product shelf-life.

FEATURES:
PLC BASED CONTROL SYSTEM AUTOMATIC
PRODUCT FEEDING
PRINTING & CODING UNITREJECT
SYSTEM FOR DEFECTIVE BLISTERS

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RATNAKAR Powder Filling (Micro-dozer) Machine

PURPOSE:
Precise **micro-dosing** and **filling** of dry powder formulations with exceptional high-accuracy, ensuring **dose uniformity** for potent APIs in **pharma batch processes** under PDM.
The advanced **servo-driven auger** mechanism enables **micrometre-level precision** and controlled, high-speed filling with **minimal product loss**, resulting in highly accurate and **consistent dosage**.
Producing **sterile and non-sterile** powder fills as well.

FEATURES:
PLC BASED WITH HMI
ADJUSTABLE VFD
COMPACT GMP DESIGN

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